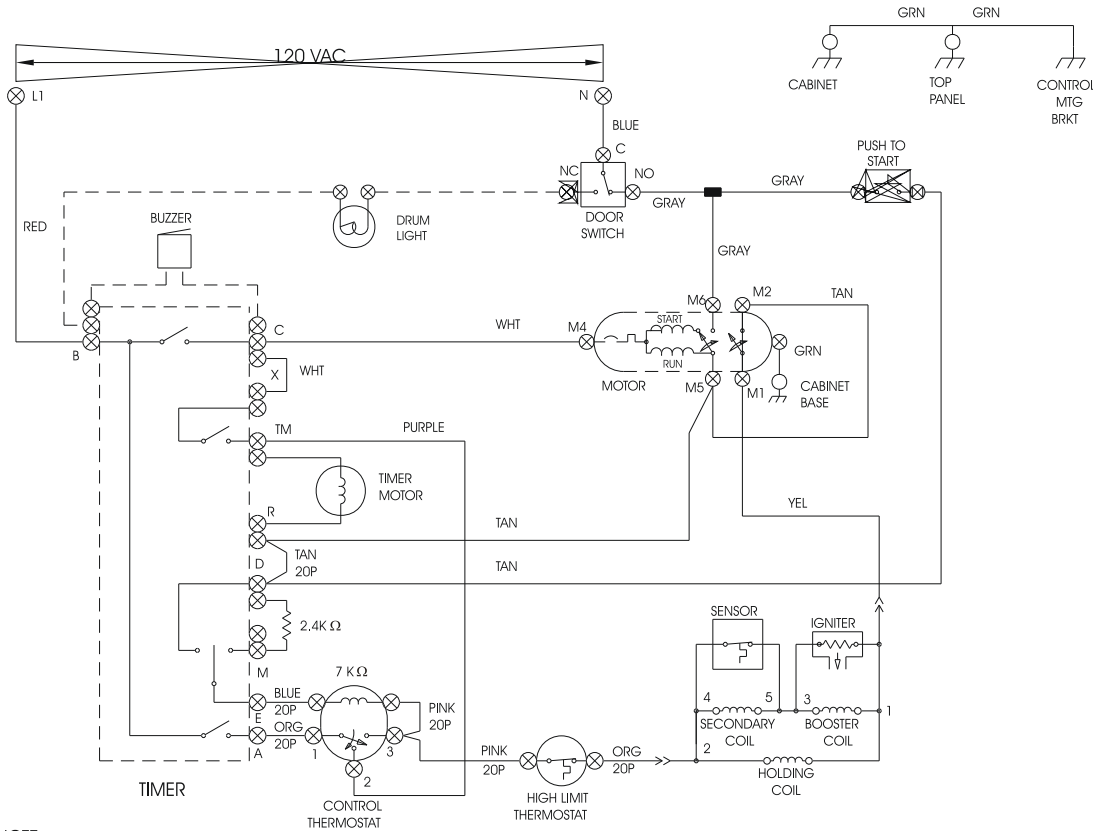


CAUTION: DISCONNECT ELECTRIC CURRENT BEFORE SERVICING. LABEL ALL WIRES PRIOR TO DISCONNECTION WHEN SERVICING CONTROLS. WIRING ERRORS CAN CAUSE IMPROPER AND DANGEROUS OPERATION. VERIFY PROPER OPERATION AFTER SERVICING.



WIRING CODES	
	PLUG-IN TIMER
	QUICK DISCONNECT TERMINAL
	CONNECTION
	NO CONNECTION
	MOTOR SWITCH
	SPLICE
	MOTOR PROTECTOR
	CHASSIS (CABINET) GROUND
	SCREW TERMINAL
	HARNES CONNECTOR TERMINAL
	INSULATED TERMINAL

- NOTES:
1. ALL WIRING MUST CONFORM TO LOCAL ELECTRICAL CODES.
 2. CONNECT DRYER TO A 15 AMPERE INDIVIDUAL BRANCH CIRCUIT.
 3. TIMER SHOWN IN OFF POSITION, DOOR SWITCH CLOSED, MOTOR AT REST & THERMOSTAT CLOSED

WIRE SPECIFICATIONS

CODE	WIRE GAUGE A.W.G	INSULATION MATERIAL
20P	20	105° PVC (POLYVINYLCHLORIDE)
18P	18	
14P	14	
NOTE: ALL UNSPECIFIED WIRE CODES ARE 18P.		

NOTE:
DASHED LINES INDICATE CIRCUITS THAT ARE NOT IN ALL MODELS.

CYCLES

CIRCUIT		AUTO DRY				OFF	TIMED DRY (MIN)				OFF	KNIT CYCLE			OFF
		30	20	10	0		100	75	50	25		0	50	25	
HEATER	B-A	[Bar chart showing heater operation across cycles]													
TIMER	X-TM	[Bar chart showing timer operation across cycles]													
MOTOR	B-C	[Bar chart showing motor operation across cycles]													
MED HEAT	E-M	[Bar chart showing med heat operation across cycles]													
LOW HEAT	E-D	[Bar chart showing low heat operation across cycles]													

BAR CHART TO THE LEFT REPRESENTS ONE COMPLETE REVOLUTION OF TIMER SHAFT.

SHADED PORTION OF BAR CHART INDICATES THE PROPORTIONAL TIMES THAT INTERNAL TIMER CONTACTS ARE CLOSED.

WIRING DIAGRAM
P/N 131517300A