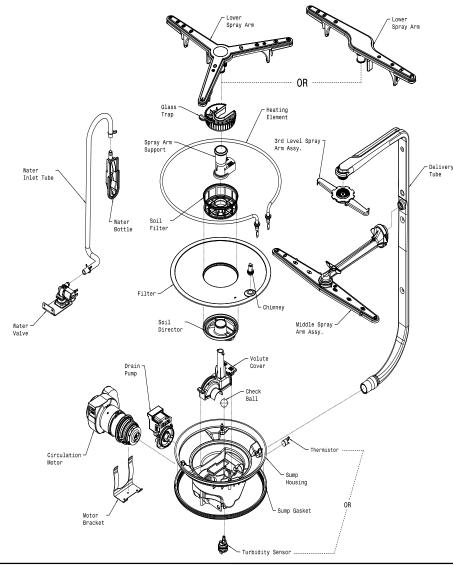
Exploded View of Wash System



Pump Assembly

motor. Rotation is in the counterclockwise direction at 3600 RPM. The motor drives a pump which supplies 100 percent filtered water at a rate of approximately 12 GPM to one spray arm at a time. The spray arm's operation is alternated cycle.

Draining is accomplished by using a small separate synchronous drain pump mounted to the side of the sump. The drain pump is connected to the main pump by a small rubber hose. The drain check valve is located at the discharge end of the drain pump. The drain hose

The pump assembly is driven by a synchronous is attached by a worm gear clamp to the discharge end of the drain pump.

The drain hose must have a loop at a *minimum* height of 32 inches in order to insure proper drainage.

by small "pauses" of the motor during the wash The main pump can easily be removed by disconnecting the upper spray arm supply tube hose, the drain pump connector hose, the wiring harness connections made at the circulation motor, the water heat thermistor located on the bottom of the pump and rotating the four sump retainers toward the middle of the sump.

900 Watt Heater

determine when the heater is on during the wash the dry portion of the service test mode. cycle. The heater cycles ON and OFF for brief periods during the drying cycle.

Refer to the cycle chart on the reverse side to Voltage checks of the heater should be made in

Standard Dry Air Flow

the cycle, a linear actuator retracts a valve, which on the dishes is evaporated into drier air and the opens a vent path through the console into the venting process continues. The heating element kitchen. The heated, moist air leaving the is turned ON and OFF during the entire drying dishwasher through the console vent causes cycle. drier air to be drawn into the unit by way of intake

When the control advances to the "dry" portion of vents located at the bottom of the door. The water

replacing components.

Symptom

Detergent and Rinse Aid Dispenser

The detergent and rinse aid dispenser is a one piece component consisting of a molded detergent cup and a built-in rinse aid dispenser.

The detergent cup has a spring loaded cover and the rinse aid dispenser has a removable cover.

Liquid rinse aid is added to the dispenser up to the fill line indicator. The amount of rinse aid released can be adjusted by turning the arrow indicator from one, being the least amount, to four, being the greatest amount.

To replace dispenser:

- shut off electricity to dishwasher,
- remove outer door panel assembly,
- disconnect wiring to the actuator,
- remove the six screws.
- remove the dispenser,
- · replace and reinstall screws,
- rewire actuator.

Tub and Door Seal

The door seal is pressed into the tub channel for without stretching or bunching. The gasket takes an interference fit. Center the gasket (marked on a short turn at the bottom of the tub channel back) at the tub top center and press in place before ending at the channel end wall.

Gasket Cross Section

Mounting

Rib

🛰 Tub

Short Turn

Interio

Product Specifications Electrical

Rating	120 Volts	s, 60Hz
Separate Circuit15	5 amp min 20 am	p max.
Motor (Amps)		1.8
Heater Wattage		
Total Amps (load ra		
TempAssure		
	[with outer door in	
TempBoost		
	ated Wash/Heated	
Sanitize	. 150°F ±5°F (66°C) ±3°C
Hi-Limit Thermostat	t 200°F	(93°C)

Detergent left in dispens

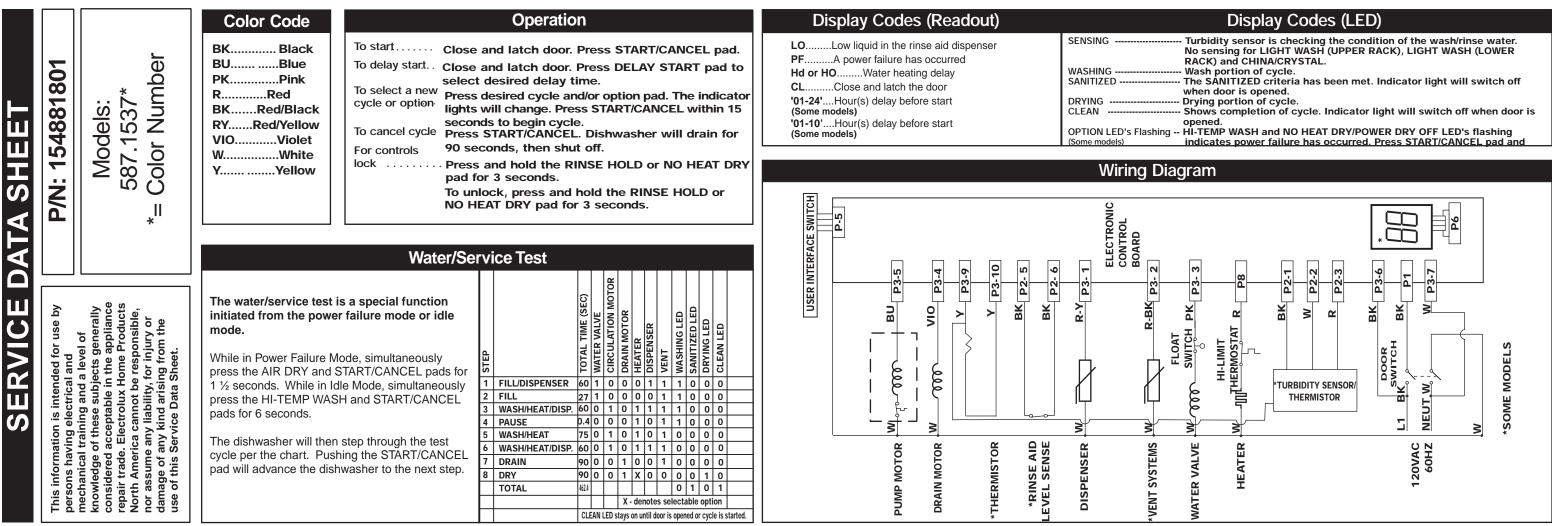
Water Supply					
Suggested minimum incoming water					
temperature 120°F (49°C)					
Pressure (PSI) min./max 20/120					
Connection (NPT) ³ /8"					
Consumption (Normal Cycle)					
4.9 - 9.7 U.S. gal., 18.5 - 36.7 liters					
Water valve flow rate (U.S. GPM)					
Water recirculation rate (U.S. GPM)					
approx. 12					
Water fill time					

AWARNING

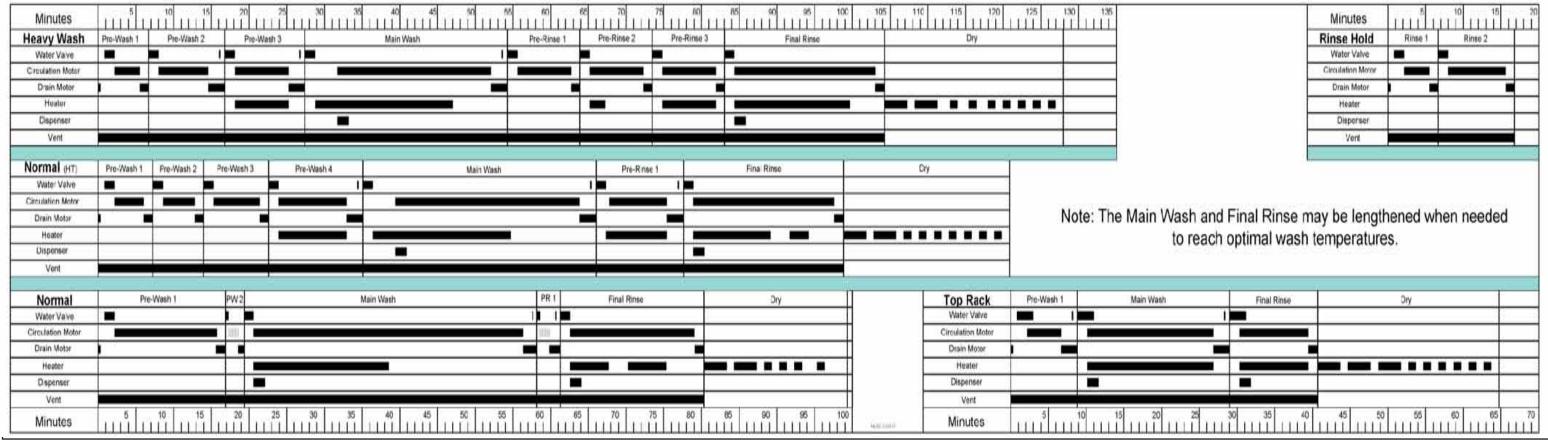
Personal Injury Hazard

Always disconnect the dishwasher from the electrical power source before adjusting or

Symptom	Check the Following	Remedy
Dishwasher will not operate when turned on.	 Fuse (blown or tripped). 120 VAC supply wiring connection faulty. Electronic control board defective. No 12 VAC power to control. Motor (inoperative). Door switch (open contacts). Door latch not making contact with door switch. Touch pad circuit defective. No indicator lamps illuminate when START or OPTIONS are pressed. 	 Replace fuse or reset breaker. Repair or replace wire fasteners at dishwasher junction box. Replace control board. Replace control board. Replace motor/impeller assembly. Replace latch assembly. Replace console assembly. Replace console assembly. Replace console assembly.
Motor hums but will not start or run.	 Motor (bad bearings). Motor stuck due to prolonged non-use. 	 Replace motor assembly. Rotate motor impeller.
Motor trips out on internal thermal overload protector.	 Improper voltage. Motor windings shorted. Glass or foreign items in pump. 	 Check voltage. Replace motor/impeller assembly. Clean and clear blockage.
Dishwasher runs but will not heat.	 Heater element (open). Electronic control board defective. Wiring or terminal defective. Hi-Limit thermostat defective. 	 Replace heater element. Replace control board. Repair or replace. Replace thermostat.
Detergent cover will not latch or open.	 Latch mechanism defective. Electronic control board defective. Wiring or terminal defective. Broken spring(s). Defective actuator. 	 Replace dispenser. Replace control board. Repair or replace. Replace dispenser. Replace dispenser.
Dishwasher will not pump out.	 Drain restricted. Electronic control board defective. Defective drain pump. Blocked impeller. Open windings. Wiring or terminal defective. 	 Clear restrictions. Replace control board. Replace pump. Check for blockage, clear. Replace pump assembly. Replair or replace.
Dishwasher will not fill with water.	 Water supply turned off. Defective water inlet fill valve. Check fill valve screen for obstructions. Defective float switch. Electronic control board defective. Wiring or terminal defective. Float stuck in "UP" position. 	 Turn water supply on. Replace water inlet fill valve. Disassemble and clean screen. Repair or replace. Replace control board. Repair or replace. Clean float.
Dishwasher water siphons out.	 Drain hose (high) loop too low. Drain line connected to a floor drain not vented. 	 Repair to proper <i>32-inch minimum</i> <i>height</i>. Install air gap at counter top.
Detergent left in dispenser.	 Detergent allowed to stand too long in dispenser. Dispenser wet when detergent was added. Detergent cover held closed or blocked by large dishes. Improper incoming water temperature to properly dissolve detergent. See "Detergent cover will not open." 	 Instruct customer/user. Instruct customer/user. Instruct customer/user on proper loading of dishes. Incoming water temperature of 120°F is required to properly dissolve dishwashing detergents.



Cycle Selection Options



Minutes			111
Rinse Hold	Rinse 1	Rinse 2	
Water Valve	-		
Circulation Motor			
Drain Motor) .		
Heater			
Disponser			
Vent			