## WHEN REPLACING THE EVAPORATOR ON THE GeoSpring WATER HEATER IT IS CRITICAL TO REPLACE ALL COMPONENTS THAT COME WITH THE EVAPORATOR REPAIR KIT.

- Whenever there is an evaporator leak on the GeoSpring, the refrigerant oil will drain onto the condensate drain pan/tray. This polyester oil will cause stress cracking to occur on the condensate drain pan.
- Even if there are no signs of cracking at the time of the evaporator service, the drain pan MUST be replaced to avoid a repeat service call due to crack developing later.
- All evidence of oil MUST be removed from the tubing and surface of the water heater before reinstalling the new evaporator.
- The new barbed tee fitting MUST be used for the condensate drain since the old fitting on the unit was likely contaminated with the refrigerant oil.
- Also included in the kit is a new $\mathrm{T} 3 \mathrm{a} / \mathrm{T} 3 \mathrm{~b} / \mathrm{T} 4$ sensor assembly. The new sensor is more robust to moisture related failures and should be installed at the time of the evaporator service.


## WS35X20201 Kit Components

WS85X10005 EVAPORATOR KIT
WS86X10002 FILTER DRYER ASM
WJ56X10008 PROCESS VALVE
WS35X20241 CONDENSATE DRAIN PAN KIT

- WS28X10073 CONDENSATE DRAIN PAN
- WS22X20100 BARBED T FITTING

WS17X10014 SENSOR ASM (T3a/T3b/T4)

# IF A TIN-PLATED EVAPORATOR IS FOUND TO BE LEAKING, PLEASE KEEP THE PART TO RETURN TO THE FACTORY FOR AUTOPSY ANALYSIS VIA FQ PARTS RETURN 

- Factory Contact:

Arun Thomas/Aaron Sjostrand
Office D45
Building 2, Dock 4, AP2
GE Appliances
Louisville, KY 40225
Phone\#: (502)-452-5468

- Tin-plated evaporators have a foggy white finish on the tube bends. Non-tin-plated evaporators have a copper color (facing the water heater from front). See photos below.


Non-tin evaporator

- Fresh copper/brass look
- Prone to leak/corrosion
- Manufactured units from Mar 2012-Oct 2012
- Serial numbers STARTS with DZ,FZ,GZ,HZ,LZ,MZ,RZ,SZ,TZ


Tin plated evaporator

- Foggy white appearance look
- Resistant to leak/corrosion
- Implemented Nov 2012
- ALL OTHER SERIAL NUMBERS

