SERVICE DATA SHEET

318047484 (1106) Rev. B

Appliance with Electronic Oven Control

NOTICE

This service data sheet is intended for use by persons having electrical and mechanical training and a level of knowledge of these subjects generally considered acceptable in the appliance repair trade. **The manufacturer** cannot be responsible, nor assume any liability, for injury or damage of any kind arising from the use of this data sheet.

SAFE SERVICING PRACTICES

To avoid the possibility of personal injury and/or property damage, it is important that safe servicing practices be observed. The following are some, but not all, examples of safe practices.

- 1. Do not attempt a product repair if you have any doubts as to your ability to complete it in a safe and satisfactory manner.
- 2. Before servicing or moving an appliance, remove power cord from electric outlet, trip circuit breaker to Off, or remove fuse.
- 3. Never interfere with the proper installation of any safety device.
- 4. USE ONLY REPLACEMENT PARTS SPECIFIED FOR THIS APPLIANCE. SUBSTITUTIONS MAY DEFEAT COMPLIANCE WITH SAFETY STANDARDS SET FOR HOME APPLIANCES.
- 5. GROUNDING: The standard color coding for safety ground wires is GREEN OR GREEN WITH YELLOW STRIPES. Ground leads are not to be used as current carrying conductors. IT IS EXTREMELY IMPORTANT THAT THE SERVICE TECHNICIAN REESTABLISH ALL SAFETY GROUNDS PRIOR TO COMPLETION OF SERVICE. FAILURE TO DO SO WILL CREATE A POTENTIAL HAZARD.
- 6. Prior to returning the product to service, ensure that:
 - All electric connections are correct and secure.
 - All electrical leads are properly dressed and secured away from sharp edges, high-temperature components, and moving parts.
 - All uninsulated electrical terminals, connectors, heaters, etc. are adequately spaced away from all metal parts and panels.
 - All safety grounds (both internal and external) are correctly and securely reassembled.
 - All panels are properly and securely reassembled.

IMPORTANT NOTES

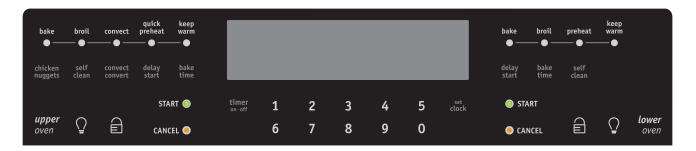
- 1. This unit includes an EOC Relay Board and an EOC Display Board.
- 2. The included board is not field repairable.
- 3. The oven temperature can be calibrated, see Use and Care Manual.
- 4. The **■** pin on board connectors indicates pin number 1.

DATA SHEET ABBREVIATIONS AND TERMINOLOGY

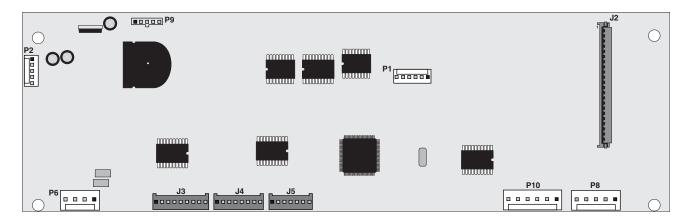
EOC: Electronic Oven Control
LED: Light-Emitting Diode
MDL: Motor Door Latch
DLB: Double Line Break

RTD: Resistance Temperature Detector / Oven Probe

ILLUSTRATION OF OVEN CONTROLS



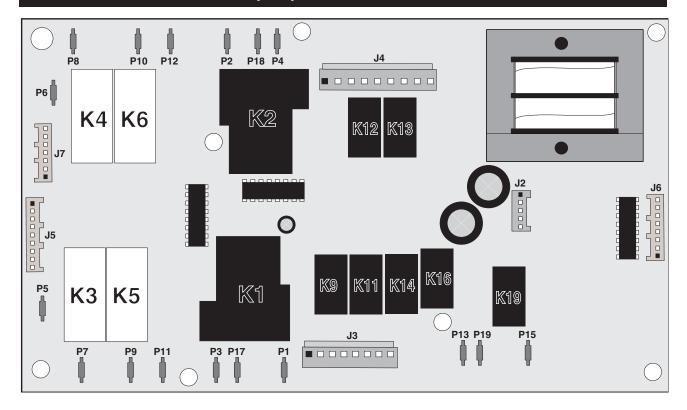
ELECTRONIC OVEN CONTROL (EOC) - DISPLAY BOARD



Display Board Legend:

- **J2** Keyboard connection.
- **P1** Micro programming (not used).
- **P2** DC power input.
- J3 Relays control outputs (bake & broil elements, light, MDL, DLB, convection element, convection fan) for upper oven.
- **J4** Relays control outputs (cooling fan) for both ovens.
- **J5** Relays control outputs (bake & broil elements, light, MDL, DLB for lower oven.
- **P6** Temperature probe inputs.
- **P8** Door switch and MDL switch for upper oven.
- **P9** Cooling fan sensor speed input and supply.
- P10 Door switch and MDL switch for lower oven.

ELECTRONIC OVEN CONTROL (EOC) - RELAY BOARD



Relay Board Legend:

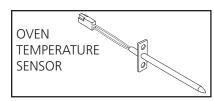
- **P1** Double line break (L2 out), upper oven.
- **P2** Double line break (L2 out), lower oven.
- **P3** L2 in, upper oven.
- **P4** L2 in, lower oven.
- **P5** L1, upper oven.
- **P6** L1, lower oven.
- **P7** Broil, upper oven.
- **P8** Broil, lower oven.
- **P9** Bake, upper oven.
- P10 Bake, lower oven.
- **P11** Not used.
- **P12** Not used.
- P13 Convection element, upper oven.
- **P15** L1 in
- P17 Not used.
- P18 Not used.
- P19 Not used.

- **K1** Double line break relay, upper oven.
- **K2** Double line break relay, lower oven.
- **K3** Broil relay, upper oven.
- **K4** Broil relay, lower oven.
- **K5** Bake relay, upper oven.
- **K6** Bake relay, lower oven.
- **K9** Convection fan, upper oven.
- **K11** Motor door latch relay, upper oven.
- **K12** Motor door latch relay, lower oven.
- **K13** Oven light relay, lower oven.
- **K14** Oven light relay, upper oven.
- **K16** Cooling fan.
- **K19** Convection element, upper oven.

- **J2** DC power output to display board.
- **J3** AC power outputs (motor door latch, light, cooling fan, convection fan) for upper oven.
- J4 AC power outputs (motor door latch, light) for lower oven. L1 and Neutral input.
- J5 Relays control inputs (bake & broil elements, light, motor door latch, DLB, convection fan) for upper oven.
- **J6** Relays control inputs (cooling fan). Convection element upper oven.
- J7 Relays control inputs (bake & broil elements, light, motor door latch, DLB for lower oven.

RTD SCALE				
Temp. °F	Temp. °C	Resistance (ohms)		
32 ± 1.9	0.0 ± 1.1	1000 ± 4.0		
75 ± 2.5	23.9 ± 1.4	1091 ± 5.3		
250 ± 4.4	121.1 ± 2.4	1453 ± 8.9		
350 ± 5.4	176.7 ± 3.0	1654 ± 10.8		
450 ± 6.9	232.2 ± 3.8	1852 ± 13.5		
550 ± 8.2	287.8 ± 4.6	2047 ± 15.8		
650 ± 9.6	343.3 ± 5.3	2237 ± 18.5		
900 ± 13.6	482.2 ± 7.6	2697 ± 24.4		

ELECTRICAL RATING					
	27" Model	30" Model			
Broil Element	3400W /	3400W /			
Wattage	2554W	2554W			
Bake Element	2700W /	3400W /			
Wattage	2028W	2554W			
Convection	350W	350W			
Element	(upper oven	(upper oven			
Wattage	only)	only)			
KW Rating 240/208V	See serial plate				



UPPER OVEN CIRCUIT ANALYSIS MATRIX									
	On relay board				On display				
	Bake	ELEMENT:	Conv	Conv Fan J3-4	Oven light J3-6	Door Motor J3-5	DLB L2 out P1	Cooling Fan J3-7	board Door Switch
	P9	P7	P13						P8-3/P8-5
Bake	Х	Х	Х*	Х*			Х	Х	
Broil		Х					Х	Х	
Convection Bake	Х	Х	Х	Х			Х	Χ	
Convection Roast	Х	Х	Х	Х			Х	Χ	
Convection Broil		Х		Х			Х	Х	
Clean	Х	х					Х	Х	
Locking/Unlocking						х			
Light					Х				
Door Open					Х				
Door Closed									Х

LOWER OVEN CIRCUIT ANALYSIS MATRIX On relay board On display board **ELEMENTS Door Motor** Cooling Oven DLB Light J4-6 L2 out P2 Fan J4-7 Broil Bake J3-7 **Door Switch** P10 P8 P10-3/P10-6 Bake Χ Χ Χ Χ Broil Χ Χ Χ Clean Χ Χ Χ Χ Locking/Unlocking Χ Light Χ **Door Open** Χ **Door Closed**

Relay will operate in this condition only

^{*} Convection fan and element are used during the first rise of temperature.

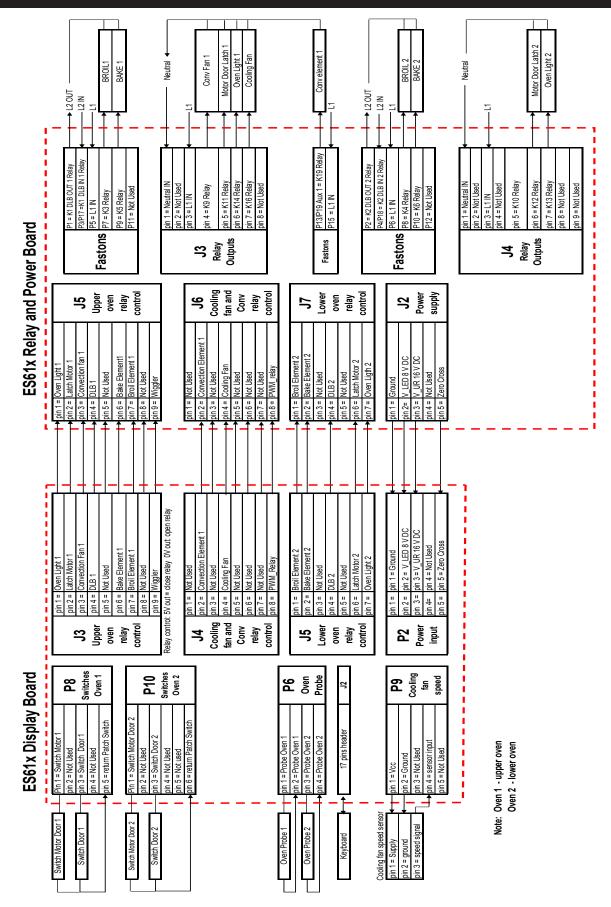
ELECTRONIC OVEN CONTROL (EOC) FAULT CODE DESCRIPTIONS				
Note: Gen	erally speaking "F1x" implies a control fa	ilure, "F3x" an oven probe problem, and "F9x" a latch motor problem.		
Code	Condition / Cause	Suggested Corrective Action		
F10	Control has sensed a potential runaway oven condition. Control may have shorted relay, RTD sensor probe may have a gone bad.	Check RTD sensor probe and replace if necessary. If oven is overheating, disconnect power. If oven continues to overheat when power is reapplied, replace the <i>EOC-Display Board</i> .		
	Shorted Key: a key has been	Press Clear or Cancel key.		
	detected as pressed (for a long period) will be considered a shorted	If fault returns, replace the keyboard (membrane).		
key alarm and will terminate all over activity.		If the problem persists, replace the EOC- Display Board.		
F13	Control's internal checksum may have become corrupted.	Press CLEAR key.		
		Disconnect power, wait 10 seconds ad reapply power. If fault returns upon power-up, replace <i>EOC- Display Board</i> .		
F14 Misconnected I	Misconnected keyboard cable.	Disconnect power. Verify the flat cable connection between the keyboard membrane and the <i>EOC- Display Board</i> on J2.		
		If the problem persists, replace the EOC- Display Board.		
		If the connection is good but the problem persists, replace the keyboard (membrane switch).		
F15	Controller self check failed.	Replace the EOC- Display Board.		
F30	Open RTD sensor probe/ wiring	Check wiring in probe circuit for possible open condition.		
display an	problem. Note: EOC may initially display an "F10", thinking a runaway condition exists.	Check RTD resistance at room temperature (compare to probe resistance chart). If resistance does not match the chart, replace the RTD sensor probe.		
F31	Shorted RTD sensor probe / wiring	Let the oven cool down and restart the function.		
131	problem.	If the problem persists, replace the EOC- Display Board.		
F43 The cooling fan speed, as read by the tachometer input of the EOC-display board, is abnormally too slow.		Determine first if the problem appears to be caused by a cooling fan not turning or turning slowly or by a problem with the sensing of the fan speed. Start a Bake and check during the first 15 seconds if the fan is turning (should feel air flowing through the vent above the upper oven door).		
	If the fan does not appear to be turning or turn slowly check the 120VAC at the fan. If 120VAC is present at the fan motor but the fan does not turn replace the fan motor. If 120VAC is not present at the fan motor when a Bake is started check the connection to the relay board (J3 pin 7) and Neutral: is there 120VAC on J3 pin 7? Does it reach the fan motor? Is the other terminal of the fan motor connected to Neutral? If the harness or relay board are faulty replace them.			
	If the fan appears to be normally turning but an F43 error code is generated, it means there is a problem with the reading of the fan speed sensor. Make sure the connection of the fan speed sensor is properly made (refer to wiring diagram), between the sensor on the fan and the EOC-display board.			
	For trouble-shooting purposes, it is possible to enter a test mode that will indicate on the display the reading of the fan speed in RPM: to enter the test mode, power-up the unit and within 30 seconds press and hold the upper oven Bake and Broil keys for 3 seconds (until you see all segments in the screen illuminated). Once in the test mode, pressing the upper oven Light key once will display the fan speed in RPM. In normal client mode the F43 error is generated for a fan speed below approximately 700 RPM.			
		If the connection of the sensor is good but there is still an F43 error code generated the problem can be caused by the fan+sensor assembly or by the EOC- display board. Check the fan sensor (located near shaft of the fan, next to connector) for damage. If problem persists replace both the fan+sensor assembly and the EOC-display board.		

ELECT	ELECTRONIC OVEN CONTROL (EOC) FAULT CODE DESCRIPTIONS					
F44	The cooling fan speed, as read by the tachometer input of the EOC-display	Inspect the cooling fan. Does it appear to be turning normally (air flow, noise)? Verify the fan blade is well assembled.				
	board, is abnormally too fast.	Verify there is nothing blocking the air flow of the fan (that could make the fan turn faster).				
		Make sure the connection of the fan speed sensor is properly made (refer to wiring diagram), between the sensor on the fan and the EOC-display board.				
		For trouble-shooting purposes, it is possible to enter a test mode that will indicate on the display the reading of the fan speed in RPM: to enter the test mode, power-up the unit and within 30 seconds press and hold the upper oven Bake and Broil keys for 3 seconds (until you see all segments in the screen illuminated). Once in the test mode, pressing the upper oven Light key once will display the fan speed in RPM. In normal client mode the F44 error is generated for a fan speed above approximately 2500 RPM.				
		If problem persists replace both the fan+sensor assembly and the EOC-display board.				
F62	Missing zero-cross signal.	The 60Hz synchronization signal (zero-cross) is sent by the <i>EOC-Relay Board</i> to the <i>EOC-Display Board</i> . Verify first the connection between the <i>EOC-Relay Board</i> on connector J2 pin 5 and the <i>EOC-Display Board</i> on connector P2 pin 5 (check for continuity).				
		If wiring is good, replace the EOC-Relay Board.				
		If problem persists, replace the EOC- Display Board.				
F90	Door motor mechanism failure. The	Press CLEAR key.				
	controller does not see the motor rotating.	If CLEAR key does not eliminate problem, turn off power for 30 seconds, then turn on power.				
		Check wiring of Lock Motor, Lock Switch and Door Switch circuits.				
		Unplug the lock motor from the board and apply power (L1) directly to the Lock Motor. If the motor does not rotate, replace Lock Motor Assembly.				
		Check Lock Switch for proper operation (do they open and close, check with ohmmeter). The Lock Motor may be powered as in above step to open and close Lock Switch. If the Lock Switch is defective, replace Motor Lock Assembly.				
		If all above steps fail to correct situation, replace the EOC- Display Board or the EOC- Relay Board in the event of a motor that does not rotate.				

COOLING FAN

This double wall oven is equipped with a cooling fan located on top of the upper cavity. The fan is controlled by the EOC. The cooling fan is activated anytime the oven is used for cooking or cleaning. It may also remain ON for some time after the oven has been used, until the oven cavity has cooled down enough. The fan motor is energized using relay K16 on the EOC-relay board.

The oven is equipped with a sensor that monitors the speed of the cooling fan. The sensor is connected to the EOC - display board, where the speed is read. Anytime the cooling fan is supposed to be active, the EOC checks the speed against a "speed too low" and a "speed too high" threshold. If the speed falls out of range, the EOC will generate an F43 error code (detecting fan is turning too slowly or not turning) or F44 error code (detecting fan is turning too fast).



NOTES