### GE Appliances Installation Instructions Dry Enhancement Kit WD35X10395

February 2013

### **Dishwasher Dry Performance**

Verify proper heater operation, check for error codes in diagnostic error mode, including thermistor and/or wash temperature error codes. Enter service mode to test heater operation. Full directions to enter diagnostic and service mode can be found in service guide **31–9226** or the dishwasher's mini-manual.

If none of the above issues apply, follow all steps in these instructions.

#### Models:

GDF520P\_D0

GDF540H\_D0

#### Parts Included:

This kit includes all parts needed for all models listed above.

- UI Board (User Interface) WD21X10534
- 2 Vent Covers
- Foam Strip (black in color)
- Door Harness wire tie (may not be needed)
- Installation Instructions WD00X1021

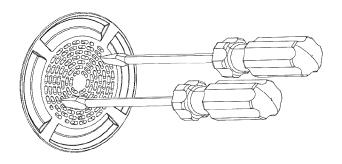
#### **Tools You Will Need:**

- 1/4 " Nutdriver
- T15 Torx scredriver
- Hinge locking tool (see service guide 31–9226)

## Step 1 – Remove Power from the Dishwasher

#### Step 2 – Remove Inner Door Vent Cover

• To remove inner door vent cover, use 2 pocket screw drivers, turn counter clockwise (Consult Service Guide 31–9226 or Mini-manual). Old vent cover should be discarded.



# Step 3 – Remove complete Door assembly

- Consult Service Guide 31–9226 or Mini-manual for door removal process.
- A new wire tie for the door wire harness is included in the kit. Should the original tie become damaged, it must be replaced.

#### Step 4 – Separate the Door

• Consult Service Guide 31–9226 or Mini-manual for door separation process.



# Step 5 – Remove Front Control Console

• Consult Service Guide 31–9226 or Mini-manual for console removal process.

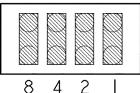
### Step 6 – Remove Vent Conduit

- Remove the 2 T15 Torx screws to remove the vent conduit from the front console.
- Vent conduit can now be removed.

## Step 7 – Install new UI Control Board Control

- Details on main control access can be found in either Service Guide 31–9226 or Mini-manual
- Verify correct model personality jumpers are in correct position, keys/buttons and LED's will not function until appropriate personality is selected.

#### PERSONALITY

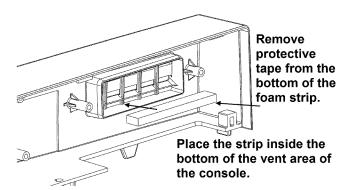


Install new UI and re-install assembly into top console.

#### Step 8 – Install Foam Strip

This strip eliminates condensation pooling in the outer vent area and must be installed.

- Make sure the vent area of the front control console is clean and dry.
- Remove the protective paper from the foam strip.
- Place the foam strip on the bottom of the vent area of the console.



#### Step 9 – Re-assemble Vent Conduit

- Carefully insert the vent conduit into the vent area of the front control, using care not to damage the newly installed foam strip.
- Reinstall 2 T15 Trox screws

### Step 10 – Re-assemble Inner to Outer Door Panels

 Reverse the dis-assembly procedure in the Service Guide or mini-manual, make sure all tabs are aligned and appearance of gaps is correct.

#### Step 11 – Re-install Door

• Reverse door removal process to re-install the door and connect the door wire harness.

#### Step 12 - Install new Vent Cover

 Install the new vent cover on the inner door to vent conduit. This new vent cover allows more air flow.

#### Step 13 – Test Operation

Re-apply power, verify control and dishwasher operation.