Installation instructions for your new

Spacemaker™ Laundry WSM2780 Gas

Before you begin — Read these instructions completely and carefully.

IMPORTANT — OBSERVE ALL GOVERNING CODES AND ORDINANCES.

Note to Installer — Be sure to leave these instructions with the Consumer.

Note to Consumer — Keep these instructions with your Use and Care Book for future reference.

A

WARNING - POTENTIAL FIRE AND SHOCK HAZARD

- Use only rigid metal or flexible metal 4" diameter ductwork inside the dryer cabinet or for exhausting to the outside. Use of plastic or other combustible ductwork can cause a fire. Foil or other easily punctured ductwork can cause a fire if it collapses or becomes restricted in use or during installation.
- This appliance must be properly grounded and installed as described in these instructions.

Important

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- Exhausting the dryer to the outside is required to prevent large amounts of moisture, lint and other products of combustion from being blown into the room.
- Service information and wiring diagram located in dryer access panel.

Tools Required

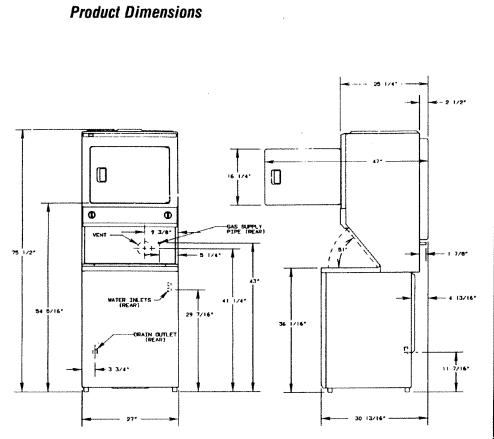
Slip joint pliers Phillips head and flat blade screwdrivers Ratchet with 3/8" socket

Carpenter's level

Adjustable wrenches

Pipe thread sealer

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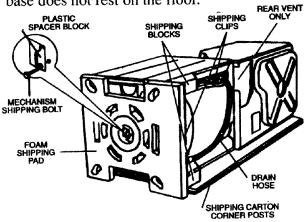


Installation

Unpacking Spacemaker™

STEP 1 — Remove tape and two corner pads from rear bottom corners of appliance.

STEP 2 — Using the four shipping corner posts, lay the appliance on its left side so the shipping base does not rest on the floor.



STEP 3 — Remove the foam shipping pad.

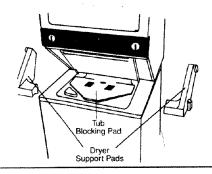
STEP 4 — Remove the washer shipping bolt using the ratchet with 3/8" socket and remove the plastic spacer block using the slip joint pliers.

STEP 5 — Return appliance to the upright position and locate it in the general area to be installed. Provide enough space at the rear for installing the water inlet hose.

STEP 6 — Untape and open washer lid.

STEP 7—Remove:

- (a) foam tub blocking pad.
- (b) foam shipping blocks from rear of unit.
- (c) tape from fryer door.
- (d) foam dryer support pads.
- (e) inlet hoses.
- (f) From the back of the washer, remove the wire shipping clips securing the drain hose. Plastic clamps secure the drain hose to the right side of the washer backsheet. These clamps form a standpipe to prevent water siphoning. **DO NOT REMOVE THESE CLAMPS.**



INSTALLATION (cont.)

NOTE: The tub blocking pad, shipping bolt and plastic spacer should be retained for use if the appliance is transported at a later date.

STEP 8 — Remove clips holding the following:

Inlet Hoses Drain hose Power cord

Drain Hose Preparation:

STEP 9 — Form a "U" shape on the end of the drain hose with the hose pointed toward the drain.

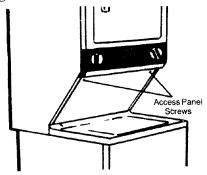


STEP 10 — For an installation requiring a longer drain hose, use WH41X312 extra long (108") drain hose. Attach to machine in same manner as original hose.

Moving Spacemaker™ to Operating Location:

STEP 11 — Remove the 2 screws securing the access panel to the dryer cabinet. Lift front access panel until tabs can be disengaged from dryer cabinet and remove panel.

STEP 11A — Route inlet hoses, drain hose and power cord through rear access area for temporary holding when moving appliance to operating location.



STEP 12 — To ensure the Laundry Center is level and solid on all four legs, tilt the Laundry Center forward so the rear legs are off the ground. Gently set the Laundry Center back down to allow the rear legs to self adjust. Place a level on top of the washer. Check it side to side, then front to back. Screw the front leveling legs up or down to ensure the Laundry Center is resting solid on all four legs (no rocking of the Laundry Center should exist).

NOTE: Keep leg extension at a minimum to prevent excessive vibration.

Connecting to Plumbing Facilities:

CAUTION: Be sure water supply lines have been thoroughly flushed to remove particles that might clog the washer filter screens.

STEP 13: — Check inlet hoses to insure the rubber washers are installed in each end. (If your laundry center has the hoses attached to the water valve, proceed to step 13A). Carefully connect the inlet hoses to the water valve (on the left side of the washer cabinet), tighten by hand, then tighten another 2/3 turn with pliers.

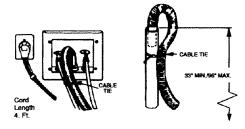
CAUTION: DO NOT CROSS THREAD OR OVER TIGHTEN THESE CONNECTIONS.

STEP 13A — Determine which water faucet is the HOT water faucet and carefully connect the bottom inlet hose to the HOT water faucet, tighten by hand, then tighten another 2/3 turn with pliers. Carefully connect the top inlet hose to the COLD water faucet, tighten by hand, then tighten another 2/3 turn with pliers.

CAUTION: DO NOT CROSS THREAD OR OVER TIGHTEN THESE CONNECTIONS.

Turn the water on and check for leaks at both connections.

STEP 13B — Place formed end of drain hose in drain facility and secure with cable tie (provided in literature package).



NOTE: Drain hose MUST be secured to drain facility in all cases.

Connecting to Gas Supply:

STEP 14 — Connect the gas supply to the dryer. If codes allow, use new flexible metal tubing (design certified by the American Gas Association). Be sure there are no kinks. For gas connections, you MUST usee pipe joint compound resistant to the action of LP gas.

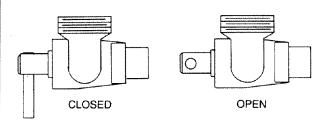
STEP 14A — Remove screws securing safety cover to dryer and remove safety cover.

(continued)

INSTALLATION (cont.)

STEP 14B — Ensure the shutoff valve handle in the dryer is open.

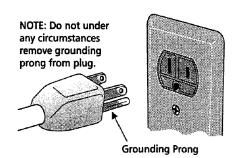
STEP 14C — Open the shutoff valve in the gas supply line. Test all the connections by brushing on a soapy water solution. (Liquid detergent also works well.) Bubbles will show a leak. NEVER TEST FOR GAS LEAKS WITH A FLAME.



CAUTION: Be sure electricity is OFF at power supply source (circuit breaker/fuse box).

STEP 14D — Plug power cord into electrical outlet.

IMPORTANT: 120 volt 60 hz AC only electrical supply is required on a separate 15 ampere circuit fused by a time delay fuse or circuit breaker.



(continued)

Final Appliance Leveling:

CAUTION: ALL WEIGHT MUST BE REMOVED FROM APPLIANCE LEVELING LEG WHILE ADJUSTING. THREADS ON LEG WILL BE DAMAGED OTHERWISE.

STEP 15 — Again, make sure the appliance rests firmly on all four legs. No rocking of the appliance should exist.

Appliance Operational Checkout:

STEP 16—All packing and shipping materials removed including the washer shipping bolt and plastic spacer block.

STEP 17 — Drain hose properly routed — not coiled or kinked.

STEP 17A — Water inlet hoses connected (HOT to HOT) and tightened securely without kinks. Turn on water faucets and check for leaks.

STEP 17B — Exhaust ductwork secured without leaks by taping all joints.

STEP 17C — Turn on electricity at power source.

STEP 17D — Turn on washer and dryer and run through one cycle. Check all hoses for leaks. Ensure the burner has lit.

NOTE: Before burner will light, it is necessary for the gas line to be bled of air. If the burner does not light within 45 seconds the first time the dryer is turned on, the safety switch will shut off the burner. If this happens, turn the timer to "OFF" and wait 5 minutes before making another attempt to light.

Replacing Front Access Panel:

STEP 18 — Reinstall safety cover and front access panel.

STEP 19 — Place Use and Care Book and Installation Instructions in location where they may be found by the customer.

Plumbing Information

Water Supply Requirements

- HOT AND COLD WATER FAUCETS must be within 42" of the appliance water inlet hose connections. The faucets must be 3/4" garden-hose type so inlet hoses can be connected.
- WATER PRESSURE Must be between 10 and 120 pounds per square inch with a maximum unbalance pressure, hot vs cold flowing, of 10 pounds per square inch.
- WATER TEMPERATURE Water heater should be set to deliver 140 to 150 F (60 to 66 C) IN THE WASHER when HOT wash is selected.
- SHUT-OFF VALVES Both hot and cold water shut-off valves (faucets) should be supplied.
- LOCATION Do not install appliance in an area where the temperature will fall below freezing. If appliance is stored or transported in freezing temperatures, be sure all water from the fill and drain systems has been removed.

Drain Requirements

- DRAIN RATE The drain or standpipe must be capable of accepting a discharge at the rate of 16 gallons per minute.
- DRAIN HEIGHT The drain height must be 33" minimum and 96" maximum.
- STANDPIPE DIAMETER The standpipe diameter must be 1" minimum. There MUST be an air gap around the drain hose in the standpipe. A snug fit can cause a siphoning action.
- SIPHON BREAK KIT For a drain facility less than 33" high, the hose, coupling and clamps provided in the machine may be used and in addition, a siphon break MUST be installed on the back of the machine. Use Siphon Break Kit WH49X228 and FOLLOW INSTRUCTIONS IN THE KIT.

PUB. NO. 31-1832

Electrical Connection Information

Caution, For Personal Safety:

TURN OFF ELECTRICITY AT POWER SOURCE (CIRCUIT BREAKER / FUSE BOX) BEFORE INSTALLING OR SERVICING THIS APPLIANCE.

DO NOT USE AN EXTENSION CORD WITH THIS APPLIANCE.

THIS APPLIANCE MUST BE PROPERLY GROUNDED.

This appliance must be electrically grounded in accordance with local codes and ordinances, or in the absence of local codes, in accordance with the NATIONAL ELECTRICAL CODE, ANSI/NFPA NO. 70-1987.

Electrical Requirements:

 This appliance should be connected to an individual branch circuit with 120 volt single; phase 60 Hz electrical service and should be protected by 15 amp, time-delay fuses or circuit breakers.

Gas Connection Information

CAUTION:

Do not attempt to alter gas orifice or adjust burner air shutter. Natural gas input may vary in some areas from 700 to 1200 B.T.U. per cubic foot. If gas orifice or burner air shutter are incorrectly adjusted, serious personal injury and / or fire hazard can occur. Your local gas company will know the qualities of the gas in your area. Contact your local servicing dealer if burner adjustment or orifice changes are necessary.

Do not use an open flame for leak testing. Serious personal injury and / or a fire hazard can result if an open flame is used to test for gas leaks. Use a soap and water solution to test all gas line fittings.

Do not install Laundry Center to an L.P. gas supply without installing conversion kit. All Laundry Centers are shipped with a pressure regulator and natural gas orifice. Using a natural gas orifice with an L.P. gas supply can result in personal injury, clothes damage, and / or a fire hazard. Have a qualified gas technician install a conversion kit in Laundry Center before use.

ELECTRICAL (cont.)

- Installation must meet American National Standard, National Fuel Gas Code ANSI Z 223.1—1988 and local codes and ordinances.
- The gas supply line should be 1/2" pipe. A 1/2" to 3/8" reducer must be used to connect the dryer to the supply line.
- The gas supply line must have a shut-off valve preferably within six feet of the dryer.
- A 1/8" NPT plugged tapping, accessible for test gauge connection, must be installed immediately upstream of the gas supply connection.

The Laundry Center and its individual shut-off valve must be disconnected from the gas piping system during any pressure testing at test pressures in excess of 1/2 PSIG (3.45 KP₂).

AWARNING The Laundry Center must be isolated from the gas supply piping system by closing its individual manual shut-off valve during any pressure testing of the gas supply piping system at test pressures equal to or less than 1/2 PSIG (3.45 KP₂).

Exhaust Duct Length Information

• The MAXIMUM ALLOWABLE length of the exhaust system depends upon the type of duct, number of turns, the type of exhaust hood (wall cap) and all conditions noted below. The maximum allowable length for both rigid and flexible metal is shown in the table below. More than three 90° turns are not recommended.

| NUMBER | EXHAUST | | |
|--------|-------------|--------|------------------|
| OF 90° | —HOOD TYPE— | | |
| TURNS | Α | В | 4" 21/2" |
| 0 | 46 FT. | 37 FT. | MAXIMUM LENGTH |
| 1 | 38 FT. | 30 FT. | of 4" DIAMETER |
| 2 | 31 FT. | 22 FT. | RIGID METAL DUCT |
| 3 | 24 FT. | 15 FT. | |
| 0 | 30 FT. | 24 FT. | MAXIMUM LENGTH |
| 1 | 25 FT. | 20 FT. | OF 4" DIAMETER |
| 2 | 20 FT. | 14 FT. | FLEXIBLE METAL |
| 3 | 16 FT. | 10 FT. | DUCT |

Hood or Wall Cap

- Terminate in a manner to prevent back drafts or entry of birds or other wildlife.
- Termination should present minimal resistance to the exhaust airflow and should require little or no maintenance to prevent clogging.
- Never install screen over exhaust duct.
- Wall caps must be installed at least 12" above ground level or any other obstruction with the opening pointed down.
- If roof vents or louvered plenums are used, they must be equivalent to a 4" dampered wall cap in regard to resistance to airflow, prevention of back drafts and maintenance required to prevent clogging.

Turns Other Than 90°

- One turn of 45° or less may be ignored.
- Two 45° turns should be treated as one 90°.

(continued)

EXHAUST (cont.)

Sealing of Joints

• All joints should be tight to avoid leaks.

NOTE: The male end of each section of duct must point away from the dryer.

- Do not assemble ductwork with fasteners that extend into the duct. They will service as a collection point for lint.
- Duct joints can be made air and moisturetight by wrapping the overlapped joints with duct tape.

Insulation

• Ductwork that runs through an unheated area or is near an air conditioning duct, should be insulated to reduce condensation and lint build-up.

PARTS AVAILABLE FROM LOCAL SER-VICE ORGANIZATION

• Rigid Metal Duct Components

WX8X63 4" X 1' Duct WX8X64 4" X 2' Duct WX8X51 4" Elbow WX8X59 4" Aluminum Hood

• Flexible Metal Duct Components

Kit WX8X66—7' Aluminum duct, 4" hood and 2 clamps.

WX8X65 7' Aluminum Flexible Duct WX8X58 4" Clamps (2)

WX8X59 4" Aluminum Hood

Mobile Home Installation

- Installation must conform to Manufactured Home Construction and Safety Standard, Title 24 CFR, Part 32-80
- The dryer must be exhausted to the outside with the termination securely fastened to the mobile home structure.
- The exhaust MUST NOT be terminated beneath the mobile home.
- The exhaust duct material MUST NOT support combustion.

CONSIDERATION MUST BE GIVEN TO PROVIDE ADEQUATE CLEARANCES FOR INSTALLATION AND SERVICE.

Alcove or Closet Installation

- If your dryer is approved for installation in an alcove or closet, it will be stated on a label on dryer back.
- TO PREVENT LARGE AMOUNTS OF LINT AND MOISTURE FROM ACCUMU-LATING AND TO MAINTAIN DRYING EFFICIENCY, THIS MACHINE MUST BE EXHAUSTED OUTDOORS.
- DO NOT install this appliance with less than the minimum clearances shown in this chart.

CONSIDERATION MUST BE GIVEN TO PROVIDE ADEQUATE CLEARANCES FOR INSTALLATION AND SERVICE

CAUTION: DO NOT INSTALL THIS APPLIANCE IN A CLOSET WITH A SOLID DOOR.

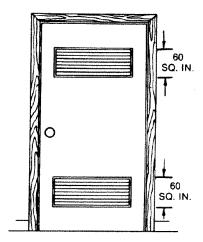
AWARNING For your safety the information in this manual must be followed to minimize the risk of fire or explosion or to prevent property damage, personal injury or loss of life.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- WHAT TO DO IF YOU SMELL GAS
 - · Do not try to light any appliance.
 - Do not touch any electrical switch; do not use any phone in your building.
 - Clear the room, building or area of all occupants.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.

Installation and service must be performed by a qualified installer, service agency or the gas supplier.

Door Ventilation Opening

A minimum of 120 square inches of opening, equally divided at top and bottom is required. Air openings are required to be unobstructed when a door is installed. A louvered door with equivalent air openings for the full length of door is acceptable.



When louvers or registers are placed in door openings, the free air openings of the louvers or registers must equal 120 square inches.

Miscellaneous Requirements:

Location

- Appliance must be installed on firm flooring to minimize vibration during spin cycles.
 Concrete flooring is best, but wood base is sufficient providing floor support meets FHA standards.
- Appliance should not be installed on rugs or exposed to the weather.

DIE NO 31-1832