INSTALLATION INSTRUCTIONS COMMERCIAL DRYER - Gas or Electric

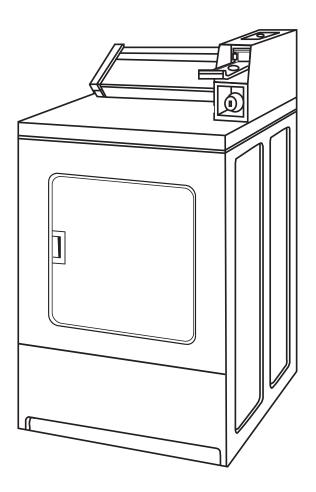


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DRYER SAFETY

Your safety and the safety of others are very important.

We have provided many important safety messages in this manual and on your appliance. Always read and obey all safety messages.



This is the safety alert symbol.

This symbol alerts you to potential hazards that can kill or hurt you and others.

All safety messages will follow the safety alert symbol and either the word "DANGER" or "WARNING." These words mean:

ADANGER

You can be killed or seriously injured if you don't <u>immediately</u> follow instructions.

AWARNING

You can be killed or seriously injured if you don't follow instructions.

All safety messages will tell you what the potential hazard is, tell you how to reduce the chance of injury, and tell you what can happen if the instructions are not followed.

- It is recommended that the owner post, in a prominent location, instructions for the customer's use in the event the customer smells gas. This information should be obtained from your gas supplier.
- Post the following warning in a prominent location.

FOR YOUR SAFETY

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WARNING: For your safety, the information in this manual must be followed to minimize the risk of fire or explosion, or to prevent property damage, personal injury, or death.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- WHAT TO DO IF YOU SMELL GAS:
 - Do not try to light any appliance.
 - Do not touch any electrical switch; do not use any phone in your building.
 - Clear the room, building, or area of all occupants.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency, or the gas supplier.

IMPORTANT SAFETY INSTRUCTIONS

WARNING: To reduce the risk of fire, electric shock, or injury to persons when using the dryer, follow basic precautions, including the following:

- Read all instructions before using the dryer.
- Do not place items exposed to cooking oils in your dryer. Items contaminated with cooking oils may contribute to a chemical reaction that could cause a load to catch fire.
- Do not dry articles that have been previously cleaned in, washed in, soaked in, or spotted with gasoline, drycleaning solvents, other flammable, or explosive substances as they give off vapors that could ignite or explode.
- Do not allow children to play on or in the dryer. Close supervision of children is necessary when the dryer is used near children.
- Before the dryer is removed from service or discarded, remove the door to the drying compartment.
- Do not reach into the dryer if the drum is moving.
- Do not install or store the dryer where it will be exposed to the weather.
- Do not tamper with controls.

- Do not repair or replace any part of the dryer or attempt any servicing unless specifically recommended in this Use and Care Guide or in published user-repair instructions that you understand and have the skills to carry out.
- Do not use fabric softeners or products to eliminate static unless recommended by the manufacturer of the fabric softener or product.
- Do not use heat to dry articles containing foam rubber or similarly textured rubber-like materials.
- Clean lint screen before or after each load.
- Keep area around the exhaust opening and adjacent surrounding areas free from the accumulation of lint, dust, and dirt.
- The interior of the dryer and exhaust vent should be cleaned periodically by qualified service personnel.
- See installation instructions for grounding requirements.

SAVE THESE INSTRUCTIONS

IMPORTANT: The gas installation must conform with local codes, or in the absence of local codes.

The dryer must be electrically grounded in accordance with local codes.

INSTALLATION REQUIREMENTS

Tools and Parts

Gather the required tools and parts before starting installation. Read and follow the instructions provided with any tools listed here.

Tools needed

- 8" (20 cm) or 10" (25 cm) Pipe wrench
- 8" (20 cm) or 10" (25 cm) adjustable wrench
- Flat-blade screwdriver
- Phillips screwdriver
- Adjustable wrench that opens to 1" (25 mm) or hex-head socket wrench
- Leve
- %16" socket wrench
- Utility knife
- Vent clamps
- Pipe-joint compound resistant to LP gas
- Caulk gun and caulk (for installing new exhaust vent)
- Pliers
- Putty knife

Parts supplied

Remove parts bag from dryer drum. Check that all parts were included.

- Wedge cone
- Foot boot (4)
- Dryer foot (4)
- 5/16"-18 x 21/2" (64 mm) bolt
- 3 pin timing cam
- 6 pin timing cam

Location Requirements

AWARNING



Explosion Hazard

Keep flammable materials and vapors, such as gasoline, away from dryer.

Do not install in a garage.

Failure to do so can result in death, explosion, or fire.

If installing a gas dryer:

IMPORTANT: Observe all governing codes and ordinances.

- Check code requirements: Some codes limit or do not permit installation of clothes dryers in garages, closets, or sleeping quarters. Contact your local building inspector.
- Make sure that lower edges of the cabinet, plus the back and bottom sides of the dryer, are free of obstructions to permit adequate clearance of air openings for combustion air. See "Recessed Area and Closet Installation Instructions" below for minimum spacing requirements.

NOTE: The dryer must not be installed in an area where it will be exposed to water and/or weather.

Recessed Area and Closet Installation Instructions

This dryer may be installed in a recessed area or closet. For recessed area and closet installations, minimum clearances can be found on the serial tag on the dryer.

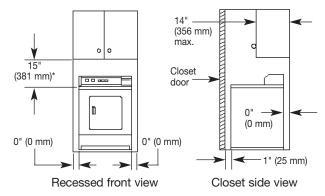
The installation spacing is in inches and is the minimum allowable. Additional spacing should be considered for ease of installation, servicing, and compliance with local codes and ordinances.

If closet door is installed, the minimum unobstructed air opening in the top and bottom is required. Louvered doors with equivalent air openings are acceptable.

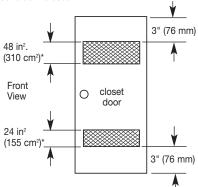
The dryer must be exhausted outdoors.

No other fuel-burning appliance may be installed in the same closet as the dryer.

Minimum Installation Clearances

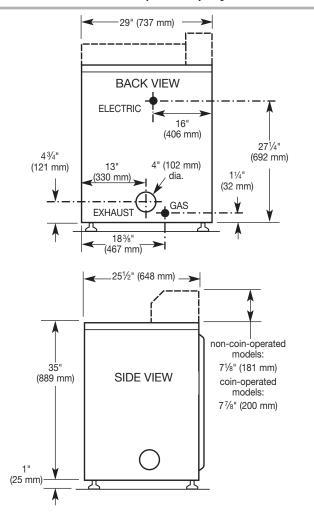


Additional clearances for wall, door and floor moldings may be required or if external exhaust elbow is used.

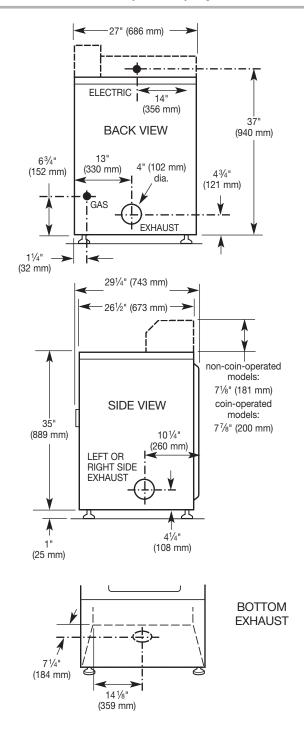


*Opening is the minimum for a closet door.
Louvered doors with equivalent air openings are acceptable.

Product Dimensions 29" (737 mm) dryer



Product Dimensions 27" (686 mm) dryer



Electrical Requirements - Gas Dryer

AWARNING



Electrical Shock Hazard

Plug into a earthed 3 prong outlet.

Do not remove ground prong.

Do not use an adapter.

Do not use an extension cord.

Failure to follow these instructions can result in death, fire, or electrical shock.

IMPORTANT: The dryer must be electrically grounded in accordance with local codes and ordinances.

If codes permit and a separate ground wire is used, it is recommended that a qualified electrical installer determine that the ground path is adequate.

A 120-volt, 60-Hz, AC-only, 15- or 20-amp, fused electrical circuit is required. A time-delay fuse or circuit breaker is also recommended. It is recommended that a separate circuit serving only this dryer be provided.

Recommended Ground Method

ordinances.

The dryer, when installed, must be electrically grounded in accordance with local codes.

GROUNDING INSTRUCTIONS

■ For a grounded, cord-connected dryer:
This dryer must be grounded. In the event of a malfunction or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current.
This dryer is equipped with a cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and

WARNING: Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service representative or personnel if you are in doubt as to whether the dryer is properly grounded. Do not modify the plug provided with the dryer: if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

SAVE THESE INSTRUCTIONS

Electrical Requirements - Electric Dryer

IMPORTANT: The dryer must be electrically grounded in accordance with local codes and ordinances.

If codes permit and a separate ground wire is used, it is recommended that a qualified electrical installer determine that the ground path is adequate.

A four-wire or three-wire, single-phase, 120/240-volt, 60-Hz, AC-only electrical supply (or four-wire or three-wire, 120/208-volt, if specified on the model/serial rating plate) is required on a separate, 30-amp circuit, fused on both sides of the line. A time-delay fuse or circuit breaker is recommended.

Recommended Ground Method

It is your responsibility to contact a qualified electrical installer to ensure that the electrical installation is adequate and in conformance with and all local codes and ordinances.

GROUNDING INSTRUCTIONS

■ For a grounded, cord-connected dryer:

the dryer.

This dryer must be grounded. In the event of a malfunction or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current. This dryer uses a cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

■ For a permanently connected dryer: This dryer must be connected to a grounded metal, permanent wiring system, or an equipment-grounding conductor must be run with the circuit conductors and connected to the equipment-grounding terminal or lead on

WARNING: Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service representative or personnel if you are in doubt as to whether the dryer is properly grounded. Do not modify the plug on the power supply cord: if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

SAVE THESE INSTRUCTIONS

Gas Supply Requirements

AWARNING



Explosion Hazard

Use a new approved gas supply line.

Install a shut-off valve.

Securely tighten all gas connections.

If connected to LP, have a qualified person make sure gas pressure does not exceed 13" (330 mm) water column.

Examples of a qualified person include:

licensed heating personnel, authorized gas company personnel, and authorized service personnel.

Failure to do so can result in death, explosion, or fire.

IMPORTANT: Observe all governing codes and ordinances.

This installation must conform with all local codes and ordinances.

The design of this dryer has been certified by CSA International for use at altitudes up to 10,000 feet (3048 m) above sea level at the B.T.U. rating indicated on the model/serial plate. Burner input adjustments are not required when the dryer is operated up to this elevation.

When installed above 10,000 feet (3048 m), a four percent (4%) reduction of the burner B.T.U. rating shown on the model/serial plate is required for each 1,000 foot (305 m) increase in elevation. For assistance when converting to other gas types and/or installing above 10,000 feet (3048 m) elevation, contact your local service company.

Type of Gas

This dryer is equipped for use with natural gas. It is design-certified by CSA International for LP (propane and butane) gases with appropriate conversion. No attempt shall be made to convert the dryer from the gas specified on the serial/rating plate for use with a different gas without consulting the serving gas supplier. Conversion must be done by a qualified person. Gas conversion kit part numbers are listed on the gas valve burner base.

Gas Supply Line

Recommended method

■ Provide a gas supply line of ½" rigid (IPS) pipe to the dryer location. Pipe joint compounds that resist the action of LP gas must be used. Do not use TEFLON®† tape. With LP gas, piping or tubing size can be ½" minimum. Usually, LP gas suppliers determine the size and materials used in the system.

Alternate method

■ The gas supply may also be connected using %" approved copper or aluminum tubing. If the total length of the supply line is more than 20 ft. (6.1 m), larger tubing will be required. If using natural gas, do not use copper tubing. Pipe joint compounds that resist the action of LP gas must be used.

Flexible metal appliance connector:

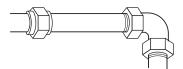
■ It is recommended that a new flexible stainless steel gas line, design-certified by CSA International, be used for connecting the dryer to the gas supply line. (The gas pipe which extends through the lower rear of the dryer is provided with ¾" male pipe thread.)



Do not kink or damage the flexible stainless steel gas line when moving the dryer.

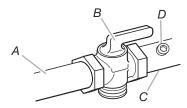
Rigid pipe connection:

The rigid pipe connection requires a combination of pipe fittings to obtain an in-line connection to the dryer.



■ Must include a shutoff valve:

The supply line must be equipped with a manual shutoff valve installed within 6 ft. (1.8 m) of dryer. This valve should be located in the same room as the dryer. It should be in a location that allows ease of opening and closing. Do not block access to shutoff valve. The valve is for turning on or shutting off gas to the dryer.



- A. Gas supply line
- B. Shutoff valve in "open" position
- C. To dryer
- D. NPT 1/8" min. plugged tapping

Gas Supply Pressure Testing

A 1/8" NPT minimum plugged tapping, accessible for gauge testing, must be installed immediately upstream of the installed shut-off valve to the dryer.

The dryer must be disconnected from the gas supply piping system during any pressure testing of the system at test pressures in excess of ½" psig.

Venting Requirements

A WARNING



Fire Hazard

Use a heavy metal vent.

Do not use a plastic vent.

Do not use a metal foil vent.

Failure to follow these instructions can result in death or fire.

WARNING: To reduce the risk of fire, this dryer MUST BE EXHAUSTED OUTDOORS.

- The dryer vent must not be exhausted into any gas vent, chimney, wall, ceiling, attic, crawlspace, or a concealed space of a building.
- Only rigid or flexible metal duct shall be used for exhausting.
- Do not use an exhaust hood with a magnetic latch.
- Do not install flexible metal vent in enclosed walls, ceilings, or floors.
- 4" (102 mm) heavy metal vent and clamps must be used. Do not use plastic or metal foil vent.
- Use clamps to seal all joints. The duct shall not be assembled with screws or other fastening means that extend into the duct and catch lint. Do not use duct tape.
- The total length of flexible metal vent shall not exceed 7¾ ft (2.4 m).

IMPORTANT: Observe all governing codes and ordinances.

Rigid metal vent is recommended to prevent crushing and kinking.

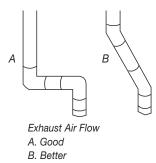
Flexible metal vent must be fully extended and supported when the dryer is in its final position. Remove excess flexible metal vent to avoid sagging and kinking that may result in reduced airflow and poor performance.

An exhaust hood should cap the vent to prevent rodents and insects from entering the home or business.

Exhaust hood must be at least 12" (305 mm) from the ground or any object that may be in the path of the exhaust (such as flowers, rocks, or bushes).

If using an existing vent system, clean lint from the entire length of the system and make sure exhaust hood is not plugged with lint. Replace any plastic or metal foil vent with rigid metal or flexible metal vent.

Plan installation to use the fewest number of elbows and turns.



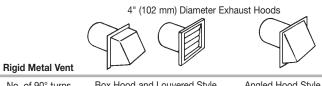
Allow as much room as possible when using elbows or making turns. Bend vent gradually to avoid kinking.

Vent outlet is located at the center of the bottom dryer back. The vent can be routed up, down, left, right, behind the dryer or straight out the back of the dryer.

Vent System Length

Maximum length of vent system depends upon the type of vent used, number of elbows and type of exhaust hood. The maximum length for both rigid and flexible vent is shown in the chart.

Maximum Vent Length



No. of 90° turns	Box Hood and Louvered Style	Angled Hood Style
0	64 ft. (19.5 m)	58 ft. (17.7 m)
1	54 ft. (16.5 m)	48 ft. (14.6 m)
2	44 ft. (13.4 m)	38 ft. (11.6 m)
3	35 ft. (10.7 m)	29 ft. (8.8 m)
4	27 ft. (8.2 m)	21 ft. (6.4 m)

For vent systems not covered by the vent specification chart, see Whirlpool Service Manual, "Exhausting Whirlpool Dryers," Part No. LIT603197, available from your Whirlpool parts distributor.

If dryer is installed in a confined area, such as a bedroom, bathroom, or closet, provision must be made for enough air for combustion and ventilation. (Check governing codes and ordinances.) See "Recessed Area and Closet Installation Instructions" in the "Location Requirements" section.

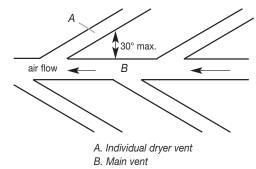
A 4" (102 mm) outlet hood is preferred. However, a $2\frac{1}{2}$ " (64 mm) outlet exhaust hood may be used. A $2\frac{1}{2}$ " (64 mm) outlet creates greater back pressure than other hood types. For permanent installation, a stationary vent system is required.

Multiple Dryer Venting

- A main vent can be used for venting a group of dryers. Main vent should be sized to remove 200 CFM of air per dryer. Large-capacity lint screens of proper design may be used in the main vent if checked and cleaned frequently. The room where the dryers are located should have make-up air equal to or greater than the CFM of all the dryers in the room.
- Back-draft Damper Kits, Part No. 3391910, are available from your Whirlpool dealer and should be installed in each dryer's vent to prevent exhausted air from returning into the dryers and to keep the exhaust in balance within the main vent. Unobstructed air openings are required.

Each vent should enter the main vent at an angle pointing in the direction of the airflow. Vents entering from the opposite side should be staggered to reduce the exhausted air from interfering with the other vents.

The maximum angle of each vent entering the main vent should be no more than 30°.

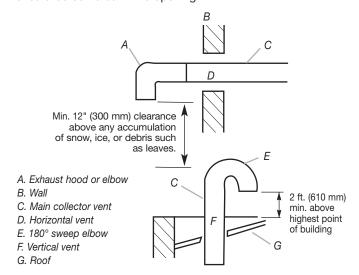


Keep air openings free of dry cleaning fluid fumes. Fumes create acids which, when drawn through the dryer heating units, can damage dryers and loads being dried.

A clean-out cover should be located on the main vent for periodic cleaning of the vent system.

If an exhaust hood cannot be used:

The outside end of the main vent should have a sweep elbow directed downward. If the main vent travels vertically through the roof, rather than through the wall, install a 180° sweep elbow on the end of the vent at least 2 ft. (610 mm) above the highest part of the building. The opening in the wall or roof shall have a diameter $\frac{1}{2}$ " (13 mm) larger than the vent diameter. The vent should be centered in the opening.



Do not install screening or cap over the end of the vent.

INSTALLATION INSTRUCTIONS - COIN SLIDE AND COIN BOX

Install Coin Slide and Coin Box

The console houses the factory-installed accumulator timer with actuating arm and button.

The factory-installed timer is set to provide 45 minutes (4 pins) of drying time when activated by the coin slide. Timer cams for 30-minute (6 pins) and 60-minute (3 pins) drying times are included in the parts bag.

The coin slide mechanism, control panel lock and key, and coin box lock and key are not included and are available from usual industry sources.

AWARNING

Excessive Weight Hazard

Use two or more people to move and install dryer. Failure to do so can result in back or other injury.

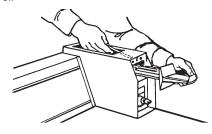
NOTE: Slide dryer onto cardboard or hardboard before moving to avoid damaging floor covering.

- Using two or more people, move dryer to desired installation location.
- 2. Take tape off front corners of dryer. Open dryer and remove the literature and parts packages. Wipe the interior of the drum thoroughly with a damp cloth.
- 3. Take two of the cardboard corners from the carton and place them on the floor in back of the dryer. Firmly grasp the body of the dryer and gently lay it on its back on the cardboard corners.

- 4. With one of the legs in hand, check the ridges for a diamond marking. That's how far the leg is supposed to go into the hole.
- 5. Start to screw the leveling legs into the holes by hand. (Use a small amount of liquid detergent to lubricate the screw threads so it is easier to turn the legs.) Use a 1-inch (25 mm) wrench or socket wrench to finish turning the legs until you reach the diamond mark.

Now stand the dryer up.

6. Remove the service door of the meter case by lifting it up at the back. Install the money-accepting device. (Refer to manufacturer's instructions for proper installation.)For dryers using coin slides, use the adapter kit supplied with the dryer.



- Replace the meter case service door. Put the coin vault with lock and key in the meter case opening.
- 8. Remove cardboard or hardboard from under dryer.

INSTALLATION INSTRUCTIONS - GAS DRYER

Make Gas Connection

AWARNING

Excessive Weight Hazard

Use two or more people to move and install dryer. Failure to do so can result in back or other injury.

- 1. Remove red cap from gas pipe.
- 2. Connect gas supply to dryer. Use pipe-joint compound resistant to the action of L.P. gas for gas connections. If flexible metal tubing is used, be certain there are no kinks. If necessary for service, open the toe panel. Use a putty knife to press on the toe panel lock located at the center top of the toe panel. Pull downward on the toe panel to open. Toe panel is hinged at the bottom.
- 3. Open the shutoff valve in the gas supply line.
- Test all connections by brushing on an approved noncorrosive leak-detection solution. Bubbles will show a leak. Correct any leaks found.

Connect Vent

- 1. Using a 4" (102 mm) clamp, connect vent to exhaust outlet in dryer. If connecting to existing vent, make sure the vent is clean. The dryer vent must fit over the dryer exhaust outlet and inside the exhaust hood. Make sure the vent is secured to exhaust hood with a 4" (102 mm) clamp.
- Move dryer into final position. Do not crush or kink vent. Make sure dryer is level.
- 3. Check to be sure there are no kinks in the flexible gas line.

Complete Installation

1. With dryer in final position place level on top of the dryer, first side to side; then front to back. If the dryer is not level, adjust the legs of the dryer up or down until the dryer is level.

AWARNING



Electrical Shock Hazard

Plug into a earthed 3 prong outlet.

Do not remove ground prong.

Do not use an adapter.

Do not use an extension cord.

Failure to follow these instructions can result in death, fire, or electrical shock.

2. Plug into a grounded 3 prong outlet.

- **3.** Check dryer operation (some accumulated time may be on the timer due to factory testing).
 - Insert coins in slide and press slide in slowly. (Operating time will accumulate per number of coins and type of timing cam used.) Push START/RESTART button. Using a full heat cycle (not the air cycle), let the dryer run for at least five minutes. Dryer will stop when time is used up.

NOTE: Dryer door must be closed for dryer to operate. When door is open, dryer stops, but timer continues to run. To restart dryer, close door and push START/RESTART button.

- 4. If the burner does not ignite and you can feel no heat inside the dryer, shut off dryer for five minutes. Check that all supply valve controls are in "ON" position and that the electrical cord is plugged in. Repeat five-minute test.
- 5. If drying time is too long, make sure lint screen is clean.

INSTALLATION INSTRUCTIONS - ELECTRIC DRYER

Make Electrical Connection

Power Supply Cord Method

This dryer is manufactured with the neutral ground wire connected to the neutral (center) of the wiring harness at the terminal block. If local codes do not permit this type of connection, use "Four-wire connection" instructions.

Use a power supply cord rated 240-volt min., 30-amp and marked for use with a clothes dryer.

AWARNING



Fire Hazard

Use a new UL listed 30 amp power supply cord.

Use a UL listed strain relief.

Disconnect power before making electrical connections.

Connect neutral wire (white or center wire) to center terminal (silver).

Earth wire (green or bare wire) must be connected to green earth connector.

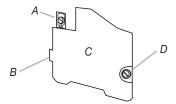
Connect remaining 2 supply wires to remaining 2 terminals (gold).

Securely tighten all electrical connections.

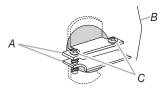
Failure to do so can result in death, fire, or electrical shock.

1. Disconnect power.

2. Remove hold-down screw and the terminal block cover.

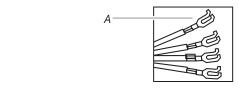


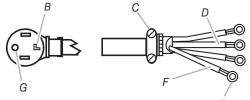
- A. External ground conductor screw
- B. Tab
- C. Terminal block cover
- D. Hold down screw
- Assemble ¾" (19 mm) UL-listed strain relief (UL marking on strain relief) into the hole below the terminal block opening. Tighten strain relief screws just enough to hold the two clamp sections together. Install power supply cord through the strain relief.



- A. Strain relief clamp sections
- B. Dryer cabinet
- C. Strain relief screws
- 4. Complete installation following instructions for your type of electrical connection:
 - Four-wire (recommended method)
 - Three-wire (if four-wire is not available)

Power Supply Cord, Four-wire electrical connection:

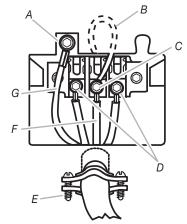




- A. Spade terminals with upturned ends
- B. Neutral
- C. $^{3}\!\!/_{^{1}}$ (19 mm) UL listed strain relief
- D. Neutral (white)
- E. Ring terminals
- F. Ground wire
- G. Ground prong

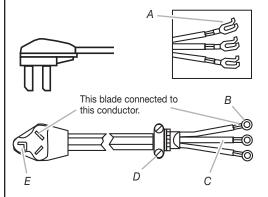
Four-wire power supply cord must have four, No.-10 copper wires and match a four-wire receptacle of NEMA Type 14-30R. The fourth wire (ground conductor) must be identified by a green cover and the neutral conductor by a white cover.

- 5. Remove the center terminal block screw.
- Remove the appliance neutral ground wire from the external ground conductor screw. Fasten under center, silver-colored terminal block screw.
- Connect the ground wire of the power supply cord to the external ground conductor screw. Tighten screw.
- Connect the neutral wire (white or center) of the power supply cord under the center screw of the terminal block. Tighten screw
- **9.** Connect the other wires to outer terminal block screws. Tighten screws.
- 10. Tighten strain relief screws.
- Insert tab of the terminal block cover into slot of the dryer rear panel. Secure cover with hold-down screw.



- A. External ground conductor screw
- B. Appliance neutral ground wire
- C. Center terminal block screw
- D. Outer terminal block screws
- E. Strain relief screw
- F. Neutral (center wire)
- G. Ground wire

Power Supply Cord, Three-wire electrical connection:

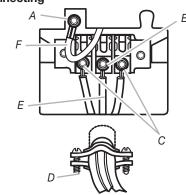


- A. Spade terminals with upturned ends
- B. Ring terminals
- C. Neutral (white or center)
- D. 3/4" (19 mm) UL listed strain relief
- E. Neutral

Three-wire power supply cord must have three, No.-10 copper wires and match a three-wire receptacle of NEMA Type 10-30R.

Use this method where local codes permit connecting neutral ground wire to neutral wire:

- **5.** Loosen or remove the center terminal block screw.
- Connect the neutral wire (white or center) of the power supply cord to the center, silver-colored terminal screw of the terminal block. Tighten screw.
- 7. Connect the other wires to outer terminal block screws. Tighten screws.
- 8. Tighten strain relief screws.
- Insert tab of the terminal block cover into slot of the dryer rear panel. Secure cover with hold-down screw.

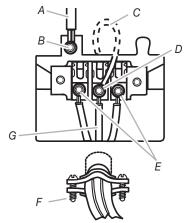


- A. External ground conductor screw
- B. Center terminal block screw
- C. Outer terminal block screws
- D. Strain relief screw
- E. Neutral (center wire)
- F. Appliance neutral ground wire

Use this method where local codes do not permit connecting neutral ground wire to neutral wire:

- 5. Remove the center terminal block screw.
- 6. Remove the appliance neutral ground wire from the external ground conductor screw. Connect the appliance neutral ground wire and the neutral wire (white or center) of the power supply cord under the center, silver-colored terminal block screw. Tighten screw.
- 7. Connect the other wires to outer terminal block screws. Tighten screws.
- 8. Tighten strain relief screws.
- Insert tab of the terminal block cover into slot of the dryer rear panel. Secure cover with hold-down screw.
- 10. After reattaching the terminal cover, connect a separate copper ground wire from the external ground conductor screw to an adequate ground.

If codes permit and a separate ground wire is used, it is recommended that a qualified electrician determine that the ground path is adequate.



- A. Separate copper ground wire
- B. External ground conductor screw
- C. Appliance neutral ground wire
- D. Center terminal block screw
- E. Outer terminal block screws
- F. Strain relief screw
- G. Neutral (center wire)

Direct Wire Method

AWARNING



Fire Hazard

Use 10 gauge solid copper wire.

Use a UL listed strain relief.

Disconnect power before making electrical connections.

Connect neutral wire (white or center wire) to center terminal (silver).

Ground wire (green or bare wire) must be connected to green ground connector.

Connect remaining 2 supply wires to remaining 2 terminals (gold).

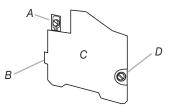
Securely tighten all electrical connections.

Failure to do so can result in death, fire, or electrical shock.

Direct wire cable must match power supply (4-wire or 3-wire) and be:

- Flexible armored cable or nonmetallic sheathed copper cable (with ground wire), protected with flexible metallic conduit. All current-carrying wires must be insulated.
- 10-gauge solid copper wire (do not use aluminum).
- At least 5 ft. (1.52 m) long.

- 1. Disconnect power.
- 2. Remove hold-down screw and terminal block cover.

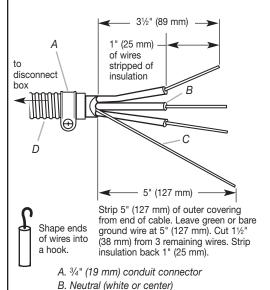


- A. External ground conductor screw
- B. Tab
- C. Terminal block cover
- D. Hold down screw
- Install ¾" (19 mm) conduit connector into the hole below the terminal block opening. Connect flexible metallic conduit and tighten connector screw. Install direct wire cable through the flexible metallic conduit.



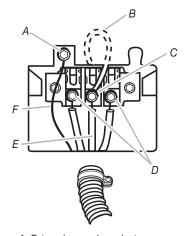
- A. Conduit connector
- B. Dryer cabinet
- C. Connector screw
- 4. Complete installation following instructions for your type of electrical connection:
 - Four-wire (recommended method)
 - Three-wire (if four-wire is not available)

Direct Wire, Four-wire electrical connection:



C. Ground wire (green or bare)
 D. 10 gauge, 3 wire with ground wire in flexible metallic conduit

- **5.** Remove the center terminal block screw.
- Remove the appliance neutral ground wire from the external ground conductor screw. Fasten under center, silvercolored terminal block screw.
- 7. Connect the ground wire (green or bare) of the direct wire cable to the external ground conductor screw. Tighten screw.
- 8. Place the hooked end of the neutral wire (white or center) of the direct wire cable under the center screw of the terminal block (hook facing right). Squeeze hook end together. Tighten screw.
- Place the hooked ends of the other direct wire cable wires under the outer terminal block screws (hook facing right). Squeeze hooked ends together. Tighten screws.
- Insert tab of the terminal block cover into slot of the dryer rear panel. Secure cover with hold-down screw.

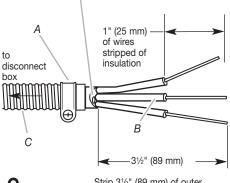


- A. External ground conductor screw
- B. Appliance neutral ground wire
- C. Center terminal block screw
- D. Outer terminal block screws
- E. Neutral (center wire)
- F. Green or bare ground wire

Direct Wire,

Three-wire electrical connection:

Three wire with ground wire: green or bare wire cut short. Wire is not used. Dryer is grounded through neutral conductor.



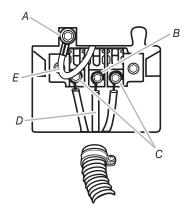


Strip 3½" (89 mm) of outer covering from end of cable. Strip insulation back 1" (25 mm). If using 3 wire cable with ground wire, cut green or bare wire even with outer covering.

- A. 3/4" (19 mm) conduit connector
- B. Neutral (white or center)
- C. 10 gauge, 3 wire with ground wire in flexible metallic conduit

Use this method where local codes permit connecting neutral ground wire to neutral wire:

- **5.** Loosen or remove the center terminal block screw.
- 6. Place the hooked end of the neutral wire (white or center) of the direct wire cable under the center screw of the terminal block (hook facing right). Squeeze hooked end together. Tighten screw.
- Place the hooked ends of the other direct wire cable wires under the outer terminal block screws (hook facing right). Squeeze hooked ends together. Tighten screws.
- Insert tab of the terminal block cover into slot of the dryer rear panel. Secure cover with hold-down screw.

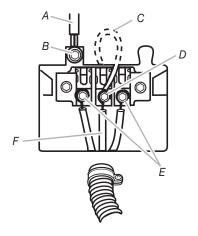


- A. External ground conductor screw
- B. Center terminal block screw
- C. Outer terminal block screws
- D. Neutral (center wire)
- E. Appliance neutral ground wire

Use this method where local codes do not permit connecting neutral ground wire to neutral wire:

- 5. Remove the center terminal block screw.
- 6. Remove the appliance neutral ground wire from the external ground conductor screw. Connect the appliance neutral ground wire and the neutral wire (white or center) of the direct wire cable under the center, silvercolored terminal block screw. Tighten screw.
- **7.** Connect the other wires to outer terminal block screws. Tighten screws.
- Insert tab of the terminal block cover into slot of the dryer rear panel. Secure cover with hold-down screw.
- After reattaching the terminal cover, connect a separate copper ground wire from the external ground connector screw to an adequate ground.

If codes permit and a separate ground wire is used, it is recommended that a qualified electrician determine that the ground path is adequate.



- A. Separate copper ground wire
- B. External ground conductor screw
- C. Appliance neutral ground wire
- D. Center terminal block screw
- E. Outer terminal block screws
- F. Neutral (center wire)

Connect Vent

- Using a 4" (102 mm) clamp, connect vent to exhaust outlet in dryer. If connecting to existing vent, make sure the vent is clean. The dryer vent must fit over the dryer exhaust outlet and inside the exhaust hood. Make sure the vent is secured to exhaust hood with a 4" (102 mm) clamp.
- Move dryer into final position. Do not crush or kink vent. Make sure dryer is level.

Complete Installation

1. With dryer in final position place level on top of the dryer, first side to side; then front to back. If the dryer is not level, adjust the legs of the dryer up or down until the dryer is level.

- 2. Plug in dryer or reconnect power.
- **3.** Check dryer operation (some accumulated time may be on the timer due to factory testing).

Insert coins in slide and press slide in slowly. (Operating time will accumulate per number of coins and type of timing cam used.) Push START/RESTART button. Using a full heat cycle (not the air cycle), let the dryer run for at least five minutes. Dryer will stop when time is used up.

NOTE: Dryer door must be closed for dryer to operate. When door is open, dryer stops, but timer continues to run. To restart dryer, close door and push START/RESTART button.

- 4. If drying time is too long, make sure lint screen is clean.
- Now start the dryer and allow it to complete a full heat cycle (not air cycle) to make sure it is working properly.

CHANGING TO A 30- OR 60-MINUTE TIMING CAM

AWARNING



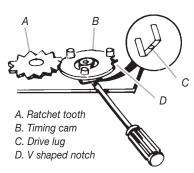
Electrical Shock Hazard

Disconnect power before making cam changes.

Failure to follow these instructions can result in death or electrical shock.

You can install the 30-minute or 60-minute timing cam (shipped with dryer) as follows:

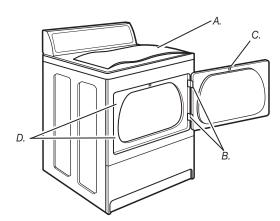
- 1. Unplug dryer or disconnect power.
- 2. Unlock meter case.
- 3. Turn the timing cam by hand until the V-shaped notch lines up below the ratchet tooth.



- **4.** Insert a narrow, flat-blade screwdriver under the timing cam near the clock shaft. Gently lift cam straight up and off shaft making sure that the V-shaped notch clears the ratchet tooth.
- Place new cam (hub side down) over clock shaft. Line up flat side of shaft with flat side of cam hole. Check that drive lug is in place.
- 6. Turn cam until V-shaped notch lines up with ratchet tooth.
- 7. Press cam down in place on motor shaft. Make sure that V-shaped notch clears the ratchet tooth.
- 8. Close and lock the meter case.

REVERSING THE DOOR SWING (OPTIONAL)

You can change your door swing from a right-side opening to a left-side opening, if desired.

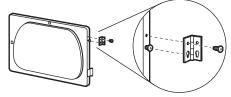


- 1. Place towel (A) on top of dryer to protect surface.
- Open dryer door. Remove bottom screws from cabinet side of hinges (B). Loosen (do not remove) top screws from cabinet side of hinges.
- 3. Lift door until top screws in cabinet are in large part of hinge slot. Pull door forward off screws. Set door (handle side up) on top of dryer. Remove top hinge screws from cabinet.
- 4. Remove screws attaching hinges to door.
- 5. Remove screws from all sides of door (5 screws). Holding door over towel on dryer, grasp sides of outer door and gently lift to separate it from inner door (do not pry apart). Do not pull on door seal or plastic door catch.

6. Be certain to keep cardboard spacer centered between doors. Reattach outer door panel to inner door panel so handle is on the side where hinges were just removed.



Attach door hinges to dryer door so that the larger hole is at the bottom of the hinge and the hinge pin is toward the door front.



- 8. Remove the 4 screws that attach 2 plugs (D) on the handle side. Attach plugs to opposite side using the same 4 screws.
- 9. Insert screws into bottom holes on left side of cabinet. Tighten screws halfway. Position door so large end of door hinge slot is over screws. Slide door up so screws are in bottom of slots. Tighten screws. Insert and tighten top screws in hinges





Close door and check that door strike aligns with door catch (C).

MAINTENANCE INSTRUCTIONS

Maintenance instructions:

- Clean lint screen after each cycle.
- Removing accumulated lint:
 - From inside the dryer cabinet:

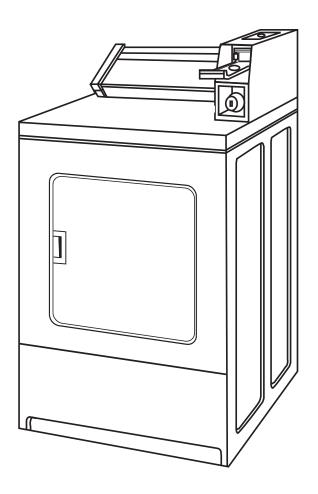
 Lint should be removed every 2 years or more often, depending on dryer usage. Cleaning should be done by a qualified person.
 - From the exhaust vent:

 Lint should be removed every 2 years, or more often, depending on dryer usage.

If dryer does not operate check the following:

- Electric supply is connected.
- Circuit breaker is not tripped or house fuse is not blown.
- Door is closed.
- Controls are set in a running or "ON" position.
- START/RESTART button has been pushed firmly.
- For gas dryers, check that gas supply shutoff valves are set in open position.

安裝說明書 商用烘乾機(燃氣或電動)



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烘乾機安全要求

您及他人的安全是最重要的

我們在本手冊中以及在您的家用電器上提供了許多需要的安全資訊。 一定要閱讀並遵守所有這些安全資訊



此爲安全警報標誌

該標誌會警戒您有潛在危險,可能會導致您和他人受傷或死亡 所有安全資訊會出現在安全警告標誌的後面,並以"危險"或"警告"等字眼顯示。這些字眼的意思是:

▲ 危險

如您不立即遵守指令,可能會有生命危險或造成嚴重傷害。

▲ 警告

如您不遵守指令,可能會有生命危險或造成嚴重傷害。

所有安全資訊會告訴您潛在危險是什麼、如何減少受傷的機率、以及如不遵守指令,將會有什麼樣的結果。

- 茲建議烘乾機所有者將安全說明張貼在顯著位置上、供用戶在聞到燃氣味道時使用。 該資訊可從您的供氣商處得到。
- 在顯著位置上張貼下列警告標誌。

爲了您的安全

在本機器或任何其他機器附近,請不要儲存或使用汽油或其他易燃性氣體和液體。

警告: 爲了您的安全起見,必須遵守本手冊中的資訊以便最大限度地減少起火或爆炸的危險,或防止財產損失、人身傷害或死亡。

- 不要本機器或任何其他機器附近儲存或使用汽油或其他易燃性氣體和液體。
- 當您聞到燃氣味道時應該這樣做:
 - 不要試圖點燃任何機器。
 - 不要觸摸任何電氣開關; 不要使用您家建築中的任何電話。
 - 清理房間、建築物、或所有住戶的公共區域。
 - 立即使用鄰居的電話致電您的供氣商。 遵從供氣商的指導。
 - 如您不能聯繫上您的供氣商,請致電消防部門。
- 必須由有資歷的安裝人員、服務機構、或供氣商進行安裝和提供服務。

重要安全說明

警告: 爲了在使用烘乾機時減少起火、觸電、或人身傷害的危險,請遵守以下基本預防措施,包括:

- 在使用烘乾機之前,閱讀所有說明資料。
- 不要將沾上烹飪油的物品放進烘乾機裏。 沾染烹飪油的物品可能會化學反應 從而引起衣物起火。
- 不要烘乾先前曾在汽油、乾燥清潔溶劑、其他易燃、或易爆物質中潔淨過、清洗過、浸泡過,或沾染過此類物質的物品,因爲它們所散發的蒸汽會引燃火焰或爆炸。
- 不要讓小朋友在烘乾機上面或裏面玩要。 當烘乾機在孩子 身邊使用時, 需要特別 當心。
- 在烘乾機停止使用或棄置之前,請取下烘乾艙室的門。
- 如滾筒還在轉動,請不要伸進烘乾機內部。
- 不要在露天的地方安裝或儲存烘乾機。
- 不要改動控制單元。

- 除非是在"本使用和養護"指南或在您可以理解和有能力實施的 用戶-修理說明中有所建議,否則請不要 修理或更換烘乾機的任何部件或 嘗試任何維修專案。
- 除非有纖維柔軟劑或纖維產品製造商的推薦, 否則請不要 使用纖維柔軟劑或纖維產品 去除靜電。
- 不要用加熱的方式來乾燥含有泡沫橡膠或 類似交織橡膠類 材料的物品。
- 在每次塡加衣物之前或之後,請清潔棉絨篩網。
- 保持出氣口周圍區域及鄰近區域 沒有棉絨、灰塵和贓物的 污染。
- 須由有資質的維修人員 定期清潔烘乾機內部和排氣口。
- 請參閱安裝說明以瞭解接地要求。

請保存這些說明

重要提示:燃氣安裝必須符合當地法規。 烘乾機必須按照當地法規的規定進行電氣接地。

3

安裝要求

工具和部件

在開始安裝前,備齊所需工具和部件。 閱讀並遵守隨此處所列出 的任何工具所提供的說明。

所需工具

- 20 釐米 (8 吋)或 25 釐米 (10 吋)管道扳手
- 20 釐米 (8 吋)或 25 釐米 (10 吋)可調節扳手
- 平頭改錐
- Phillips 改錐
- 能開口至1吋(25毫米)的可調節扳手或六角套筒扳手
- 水平儀
- %6吋套筒扳手
- 多用途刀
- 涌風口卡子
- 抗 LP 氣體的氣體管道接頭組件
- 堵縫槍和堵縫劑(用於安裝新的排風口)
- 鉗子
- 油灰刀

隨機提供的部件

從烘乾機滾筒中取出部件袋。檢查是否包括所有部件。

- 楔錐
- 腳套 (4)
- 烘乾機套 (4)
- 5/16 吋-18 x 2 ½ 吋 (64 毫米)螺栓
- 3 針計時凸輪
- 6 針計時凸輪

位置要求

▲ 警告



爆炸危險

保持烘乾機遠離諸如汽油等易燃材料和蒸汽。

不要安裝在車庫內。

不遵守這些要求可能會導致死亡、爆炸或起火。

如安裝燃氣烘乾機:

重要提示: 請遵守所有的管轄法規和條例。

- 請查看法規要求: 有些法規會限制或不允許將衣物烘乾機安裝於車庫、壁櫥或睡房當中。請聯繫您當地的建築物檢查人員。
- 請確保壁櫥的下邊,外加烘乾機的後邊和底邊 沒有障礙物阻擋 以允許燃燒空氣的 開口有足夠的間隙。 請參閱下麵的 "凹室 和壁櫥安裝說明"以瞭解最低間隙要求。

注意: 絕對不應將烘乾機安裝在暴露于水和/或戶外的地方。

凹室和壁櫥安裝說明

可將該烘乾機安裝在凹室或壁櫥內。 針對 凹室和壁櫥的安裝, 可在烘乾機的掛簽上 找到最低間隙要求。

安裝間隙以英寸爲單位且爲最低 要求。 爲便於安裝、維修、和符合地方法規及條例, 應考慮留出 額外的間隙。

如安裝了壁櫥門,則要求在頂部和底部 有無遮攔的空氣口。 如有同等量空氣開口的百葉窗也是可以接受的。

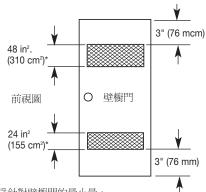
烘乾機必須排氣至戶外。

在安裝了烘乾機的相同壁櫥內,不應再安裝任何其他燃氣裝置。

最小安裝間隙

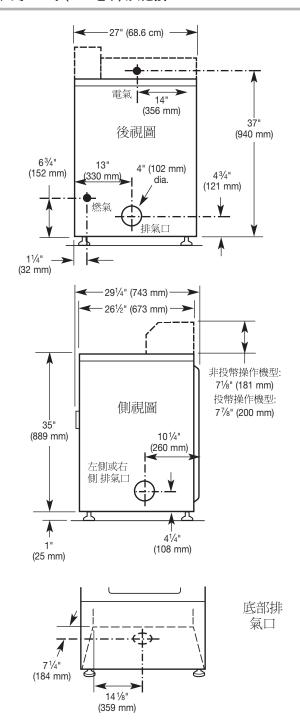
14" (356 mm) max. 0" (0 mm) 0" (0 mm) 0" (0 mm) 凹室前視圖 壁櫥側視圖

如使用了外部排風彎管,則可能需要用於牆、門和地板制模的額外間隙。



*開口大小爲針對壁櫥門的最小量。 也可接受帶等量空氣開口的百葉窗。

產品尺寸 29 吋 (737 毫米) 烘乾機



電氣要求 - 燃氣烘乾機

▲ 警告



觸電危險

插入一個接地3相分流插座。

不要拆除接地分流裝置。

不要使用適配器。

不要使用接線板。

不遵守這些說明可能會導致死亡、起火、或觸電。

重要提示: 烘乾機必須按照當地法規和條例的規定進行電氣接地。

如法規允許,且使用了單獨的地線,茲建議由一位有資質的電氣安裝人員來確定接地通道是否充分。

■ 需要有一條120 伏特、60 赫茲、僅交流電、15 或 20 安培, 帶保險絲的電路。 另建議使用一個延時保險或斷路開關。 茲建議提供一條專供本烘乾機使用的單獨電路。

建議的接地方法

在安裝本烘乾機時,必須按照當地法規的規定進行電氣接地。

接地說明

■ 對於接地、以導線相連的烘趕機:

該烘乾機必須接地。一旦出現失靈或故障,接地會為電流 提供一條阻力最小的電路,從而減少觸電的危險。 本烘乾機 配有一條帶設備接地導體的導線和接地插銷。 插銷必須插 入安裝和接地均符合所有地方法規和條例的規定的,正確 的插座中。

警告:不正確安裝設備接地導體可能會導致觸電危險。如您對烘乾機是否正確接地有疑慮,請與有資質的電工、銷售代表或有關人員核對。不要改動隨烘乾機提供的插銷:如它與電源插座不匹配,請讓有資質的電工安裝一個合適的插座。

請保存這些說明

電氣要求 - 電動烘乾機

重要提示: 烘乾機必須按照當地法規和條例的規定進行電氣接地。

如法規允許、且使用了單獨的地線,茲建議由一位有資質的電氣安裝人員來確定接地通道是否充分。

■ 需要在單獨的 30 安培電路上提供四線或三線,單相,120/240 伏特,60 赫茲,僅交流電(或如在型號/系列等級標牌上注明, 提供四線或三線、120/208 伏特)的電力供應。另建議使 用一個延時保險或斷路開關。

建議的接地方法

您有責任聯繫有資質的電氣安裝商以確保電氣安裝的充分, 且符合所有地方法規和條例的規定。

接地說明

■ 對於接地、以導線相連的烘趕機:

該烘乾機必須接地。一旦出現失靈或故障,接地會爲電流 提供一條阻力最小的電路,從而減少觸電的危險。 本烘乾機 配有一條帶設備接地導體的導線和接地插銷。 插銷必須插 入安裝和接地均符合所有地方法規和條例的規定的,正確的 插座中。

■ 對於永久性連接的烘乾機:

該烘乾機必須連接到具有接地金屬、永久連線系統上或設備接地 導體必須與電路導體一起運行,且連接到烘乾機上的設備接地終端或導線上。

警告: 不正確連接設備接地導體可能會導致觸電危險。 如您 對烘乾機是否正確接地有疑慮,請與有資質的電工、銷售代 表或有關人員核對。 不要改動電源線上的插銷: 如它與電源 插座不匹配,請讓有資質的電工安裝一個合適的插座。

請保存這些說明

供氣要求

▲ 警告



爆炸危險

使用一條新的加拿大標準協會國際所認可的供氣線路。 安裝切斷閥門。

安全地擰緊所有氣體連接。

如連接至 LP,請安排有資質的人員確保氣壓不超過 13 吋 (330 釐米) 水柱。

有資質人員的實例包括:

獲得執照的供熱人員, 經授權的供氣公司人員,以及經授權的維修人員。

不遵守這些要求可能會導致死亡、爆炸或起火。

重要提示: 請遵守所有的管轄法規和條例。

本安裝必須符合所有地方法規和條例的規定。

本烘乾機的設計獲得加拿大標準協會 (CSA) 的認證,接型號/系列標牌上顯示的英國熱量單位 (B.T.U.),可用于海拔高達 10,000 英尺 (3048 米)的地方。當烘乾機在這一高度進行操作時,將不需要烘乾爐輸入調節裝置。

當安裝於 10,000 英尺 (3048 米)以上的位置時,高度每升高 1,000英尺 (305 米),顯示於型號/系列標牌上的烘乾爐英國熱量單位(B.T.U.)等級就需要下降百分之四 (4%)。如在轉換成其他氣體類型或在 10,000 英尺 (3048 米)以上的高度進行安裝時需要協助,請聯繫您當地的維修企業。

燃氣的類型

配備本烘乾機可使用天然氣。 其設計獲得加拿大標準協會 (CSA) 國際的認證,可用於處理進行過適當轉換的 LP (液化氣和丁烷) 氣體。 在未諮詢供氣公司的情況下,不應嘗試將系列/等級標牌上所規定的氣體轉換爲另一種不同的氣體。 必須由有資質的人員負責轉換工作。 氣體轉換工具部件編號列於氣體閥門烘乾爐的基座上。

供氣線路

建議的方法

■ 向烘乾機的位置提供一條由 ½ 吋固定 (IPS) 管道構成的供 氣線路 必須使用可承受 LP 氣體的管道連接元件。 不要使用 TEFLON® †膠帶。 對於 LP 氣體,線路或管道尺寸最小可爲 ½ 吋。 通常,LP 供氣商會確定系統所使用的尺寸和材料。

替代方法

■ 供氣連接也可以採用經認可的 % 吋銅或鋁制管道。如供氣線 路總長超過 20 英尺 (6.1米),則需要使用較大的管道。如 使用天然氣,則不要使用銅制管道。必須使用可承受 LP 氣體 作用的管道連接元件。

柔性金屬裝置連接件:

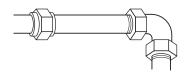
■ 建議使用一條經加拿大標準協會 (CSA) 國際設計認證的新柔性 不銹鋼供氣線,將烘乾機連接到供氣線路上。(一直延伸至烘 乾機下後部的供氣線應配備 % 吋的插入式管道螺紋)。



■ 移動烘乾機時,不要絞纏或損壞柔性不銹鋼供氣管線。

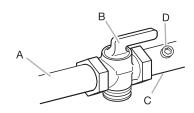
固定管道連接:

固定管道連接需要管道連接元件以便獲得與烘乾機的同軸連接。



■ 必須包含一個切斷閥門:

供氣線路必須按照國家燃氣法規 ANSI Z223.1 的規定, 在烘 乾 機 6 英尺(1.8米)的。該閥門應被置 於與烘乾機相同的房間內。 閥門的位置應選在方便開和關的 地方。 不要阻塞通往切斷閥門的通道。 該閥門用於打開或關 閉輸往烘乾機的氣體。



- A. 供氣線路
- B. 處於"打開"位置的切斷閥門
- C. 至烘乾機
- D. NPT 1/8 时最小輕叩塞

供氣壓力測試

在所安裝的連接至烘乾機的切斷閥門的最上游部分,必須安裝一跟 % 时的 NPT 最小輕叩塞,用於衡量測試。

在任何系統壓力測試時間,如測試壓力超過½ psig,則烘乾機必須斷開與供氣管道系統的連接。

通風要求

▲ 警告



起火危險

使用重金屬通風口。

不要使用塑膠通風口。

不要使用金屬箔通風口。

不遵守這些說明會導致死亡或起火。

警告:要減少起火的危險,本烘乾機必須向戶外排氣。

- 烘乾機通風口一定不得向任何氣體出口、煙囪、牆壁、天花 板、 閣樓、槽隙或建築物內的隱蔽空間排氣。
- 排氣僅可採用固定或柔性的金屬管。
- 不要使用帶磁性鎖的排氣口罩。
- 不要在封閉的牆壁、天花板或地板上安裝柔性金屬通風口。
- 必須使用 4 吋 (102 毫米) 的重金屬通風口和卡子。 不要使用塑 膠或金屬箔通風口。
- 使用卡子密封所有的連接件。 通風管不應使用可延伸進管道內 部並接觸棉絨的螺釘或其他緊固手段進行組裝。 不要使用管道 膠帶。
- 柔性金屬管的總長不應超過 73/4 英尺(2.4 米)。

重要提示: 請遵守所有的管轄法規和條例。

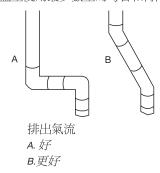
建議使用固定金屬通風口以防止壓裂和扭結。

當烘乾機最終就位時,柔性金屬通風口必須得到完全的伸展和 支撐。去除多餘的柔性金屬通風口以避免可能導致空氣流量降低 和性能不佳的下垂和扭結。

排氣口罩應蓋住通風口以防止齧齒動物和昆蟲進入住宅和公司。

排氣口罩距離地面或任何妨礙排氣的物體(如花、岩石、或灌木)的距離應至少為 12 吋 (305 毫米)。

如使用現有的通風系統,在系統全長範圍內清理棉絨並確保排氣 口罩未被棉絨堵塞。 用固定金屬或柔性金屬通風口取代任何塑膠 或金屬箔通風口。 要規劃好安裝以便儘量使用最少數量的彎管和轉向。



在使用彎管和轉向時,要留出儘量多的空間。 逐步折彎通風口以 表面扭結。

通風出口要置於烘乾機背面底部的中心。

通風口可上、下、左、右地排列,置於烘乾機後面或從烘乾機的背面直接出來。

通風系統長度

通風系統的最大長度取決於使用的通風口類型、彎道數量以及 排風口罩的類型。 表中所示為固定通風口和柔性通風口的最大 長度。

最大通風口長度

4吋(102毫米)直徑排氣口罩







固定金屬通風口

90 度轉彎個數	方盒罩和百葉窗式	角度罩式	
0	64 ft. (19.5 m)	58 ft. (17.7 m)	
1	54 ft. (16.5 m)	48 ft. (14.6 m)	
2	44 ft. (13.4 m)	38 ft. (11.6 m)	
3	35 ft. (10.7 m)	29 ft. (8.8 m)	
4	27 ft. (8.2 m)	21 ft. (6.4 m)	

對於通風規格表中未涉及的通風系統,請參閱 Whirlpool 維修手冊,"排氣旋渦烘乾機",零件號 LIT603197,可從您的 Whirlpool 零件分銷商處得到。

如烘乾機被安裝在一個受限的區域內,如臥室、浴室或壁櫥內, 則必須規定要提供足夠的空氣用於燃燒和通風。(請查看管轄法規 和條例)參閱"位置要求"部分中的"凹室和壁櫥安裝說明"。

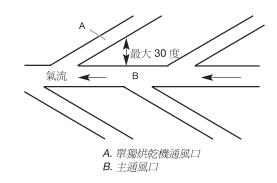
最好使用一個 4 吋(102 毫米)的插座罩。不過,也可以使用 2½ 吋 (64 毫米)的出口排氣罩。 2½ 吋 (64 毫米)的出口會比其他類型的排風口產生產生出更大的背壓。 針對永久安裝,需要一個穩固的通風系統。

多台烘乾機通風

- 組烘乾機可共用一個主通風口進行通風。主通風口的尺寸應設計為可排出每台烘乾機 200 立方英尺/分鐘的空氣。如能經常檢查和清潔,則可使用設計適當的大容量棉絨篩網。 放置烘乾機的房間應具有等於或大於房間內所有烘乾機的立方英尺/分鐘流量的補足空氣。
- 您可以從自己的 Whirlpool 交易商那裏得到逆氣流調節風門 元件,零件號為 3391910, 而這些組件應安裝在每台烘乾機的 通風口內以防止排出的氣體返回到烘乾機內並可使得排出的氣 體與主通風口保持平衡。 空氣開口要不受阻擋。

每個通風口應按指向空氣流動方向的角度進入主風口。 從另一側進入的通風口應被交錯擺放以減少被排出的氣體干擾其他通風口的情況。

每個通風口進入主風口的角度最大不應大於30度。

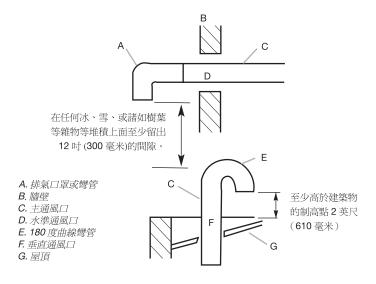


在空氣開口處不要有乾洗液煙塵。 煙塵所產生的酸類一旦被烘乾機加熱裝置吸收時,可能會損壞烘乾機和正在被烘乾的衣物。

在主通風口上應放置一塊清除蓋板以便對通風系統進行定期清潔。

如不能使用排氣口罩:

主通風口外端應有一個曲線彎管向下彎曲。如果主通風口垂直穿過屋頂,而不是穿過牆壁,則在通風口高於建築物制高點至少2英尺(610毫米)處安裝一個180度曲線彎管。牆壁或屋頂的開口直徑應比通風口直徑大½吋(13毫米)。通風口應置於開口的中心。



不要在通風口端安裝篩網或蓋子。

安裝說明 - 硬幣滑道和硬幣盒

安裝硬幣滑道和硬幣盒

控制臺帶有出廠時安裝的累加計時器,配有制動臂和按鈕。

工廠安裝的計時器的設定是,當通過硬幣滑道啟動時,可提供45分鐘(4針的)烘乾時間。在備件帶中配有30分鐘(6針)和60分鐘(3針)的計時器凸輪。

隨機不提供硬幣滑道機制、控制面板鎖和按鍵以及硬幣盒鎖和 按鍵。這些附件可從一般行業管道獲得。

▲ 警告

過重危險

使用兩人或多人移動和安裝烘乾機。

否則會導致背部或其他部位受傷。

注意: 在移動前,請將烘乾機滑動到紙板或硬質纖維板上以避免 損壞地面覆蓋物。

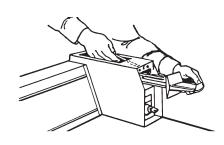
- 1. 用兩人或多人將烘乾機移動至所需的安裝位置上。
- 2. 取下烘乾機前角上的膠帶。打開烘乾機並取出裏面的說明書和 備件包。 用一塊濕布徹底擦拭滾筒的裏面。
- 3. 從紙箱上將兩塊紙板角取下並擺放在烘乾機背面的地板上。 緊緊抓住烘乾機體,輕輕地向後放倒在紙板角上。

- **4.** 用手抓住烘乾機的一條腿,查看一個隆起的菱形標誌。該標誌 爲烘乾機腿應插入孔中的深度。
- 5. 開始用手將水準腿旋入孔中。(使用少量的洗滌劑以潤滑 螺紋,使得水準腿更易於轉動)。使用1英寸(25毫米)扳手 或套筒扳手轉動完水準腿,直至達到菱形標誌。

此時,將烘乾機豎起。

6. 在背面提起儀錶箱,取下儀錶箱的服務門。安裝收錢裝置。 (請參閱製造商的說明以進行正確的安裝)。

對於使用硬幣滑道的烘乾機,請使用隨機附送的適配器元件。



- 7. 重新裝上儀錶箱服務門。將硬幣蓋、連同鎖和鑰匙置於儀錶箱 的開口處。
- 8. 從烘乾機下麵取下紙板或硬質纖維板。

安裝說明 - 燃氣烘乾機

氣路連通

▲ 警告

温重合除

使用兩人或多人移動和安裝烘乾機。 否則會導致背部或其他部位受傷。

- 1. 取下燃氣管道上的紅色管帽。
- 2. 將燃氣輸入管連接到烘乾機上。使用可承受 L.P. 燃氣作用的管接元件進行燃氣連接。 如使用了柔性金屬管,要保證沒有任何扭結。

如維修所需 ,請打開腳踏板。使用油灰刀壓住位於腳踏板上頂 部中心的腳踏板鎖。 向下拉腳踏板將其打開。 腳踏板用鉸鏈 固定於底部。

- 3. 打開供氣線路中的切斷閥門。
- **4.** 通過刷上經認可的非腐蝕性測漏溶劑測試所有連接處。 氣泡說明有漏氣現象。 修補任何所發現的漏氣現象。

通風口連接

- 1. 使用 4 英寸(102 毫米)的卡子,將通風口連接到烘乾機的排氣出口上。 如連接到現有的出口上,一定要確保通風口是清潔的。 烘乾機通風口尺寸必須與烘乾機排氣口和排氣口罩內部尺寸相匹配。 使用 4 英寸(102 毫米)的卡子確保通風口和排氣口罩之間的牢固連接。
- **2.** 將烘乾機移動到最終位置上。不要擠壓或扭結通風口。 確保烘 乾機是水準的。
- 3. 檢查以確保柔性金屬燃氣線路中沒有扭結。

完成安裝

1. 當烘乾機最終就位時,將水平儀置於烘乾機頂,先進行端對端 的測試,然後再進行前後測試。 如烘乾機不成水準擺放,則上 下調節烘乾機的水準腿直至成水準擺放。

▲警告



觸電危險

插入一個接地3相分流插座。

不要拆除接地分流裝置。

不要使用適配器。

不要使用接線板。

不遵守這些說明可能會導致死亡、起火、或觸電。

2. 插入接地的三相分流插座。

3. 檢查烘乾機的運行(由於出廠測試的原因,可能會在計時器上顯示一些累加時間)。

將硬幣插入滑道並慢慢壓入滑道。(操作時間會根據硬幣的 每單位數量及使用的計時凸輪的類型累加起來。)按下啟動/重 新啟動按鈕。使用一個完整的加熱迴圈。(不是空氣迴圈), 讓烘乾機運轉至少五分鐘。時間用盡時,烘乾機會停止。

注意: 烘乾機運行時,烘乾機門必須關閉。當門打開時,烘乾機會停止,但計時器還會繼續運行。要重新啟動烘乾機,請關閉機門並按下啟動/重新啟動按鈕。

- 4. 如烘乾爐不點火,且您感覺不到烘乾機內有任何熱量,則請關掉烘乾機並等待五分鐘。查看所有的供氣閥門控制單元都處在"開 (ON)"的位置上,且電線已經插好。請重複五分鐘測試。
- 5. 如烘乾時間過長,請確保棉絨篩網是清潔的。

安裝說明 - 電動烘乾機

雷路連接

電源線連接方法

本烘乾機採用將中性接地線連接到接線端子線東中性區(中央) 的方法加以製造。若地方法規不允許此類連接,則參照"四線 連接"中的說明。

請採用美國安全檢測實驗室 (UL) 認證的、額定值爲最低 240 伏、30 安培並明示可用於衣物烘乾機的電源線。

▲ 警告



起火危險

使用美國安全檢測實驗室 (UL) 認證的 30 安培電源線。

使用美國安全檢測實驗室 (UL) 認證的減壓器。

在進行電氣連接前斷開電源。

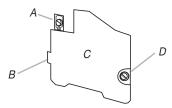
將中線(白色或中央的導線)連接至中央終端(銀色)上。 地線(綠色或裸露導線)必須連接到綠色接地一端。

將餘下的2個供電導線連接到剩餘的2個終端(金色)上。 安全地緊固所有電氣連接。

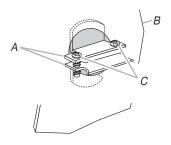
不遵守這些說明,會導致死亡、起火或觸電。

1. 斷開電源。

2. 卸下下壓螺栓及終端塊蓋板。



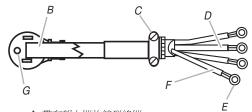
- A. 外部接地導體螺栓
- B. 突片
- C. 終端塊蓋板
- D. 下壓螺栓
- 3. 將 ¾ 吋(19 毫米)美國安全檢測實驗室公司(UL)認證的減 壓器(減壓器上有 UL 標誌)組裝到終端塊開口下麵的孔中。 將減壓器螺栓旋緊,分量足夠將兩個鉗節固定在一起即可。 將電源線穿過減壓器進行安裝。



- A. 減壓器卡子面
- B. 烘乾機櫃
- C. 減壓器螺栓
- 4. 根據您的電氣連接類型,按下列說明完成安裝:
 - 四線(建議的方法)
 - 三線 (如不能提供四線)

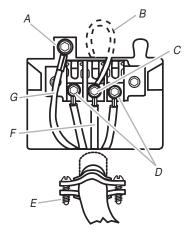
電源線,

四線電氣連接:



- A. 帶有朝上端的鏟型終端
- B. 中線
- C. ¾ 吋 (19 毫米) 美國安全檢測實驗室公司 (UL) 認證的減壓器
- D. 中線(白色)
- E. 環型終端
- F. 地線
- G. 地針
- 四線電源線必須具有四條 10 號銅線,並且與 美國電器製造商協會 (NEMA) 14-30R 型四線 插座匹配。第四根導線(地導線)必須通過綠 色外皮加以識別,而中性導線則必須通過白色 外皮加以識別。

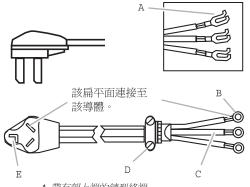
- 5. 取下中心終端塊螺栓。
- 6. 從外部接地導體螺栓上取下裝置的中性 地線。將其擰緊在中心、銀色的終端塊 螺栓下。
- 7. 將電源線的接地線連接至外部接地導體螺栓上。擰緊螺栓。
- **8.** 將電源線的中線(白色或中心)連接到終端 地中心螺栓下麵。 擦緊螺栓。
 - 9. 將其他導線連接到外部終端塊螺栓上。 擰緊螺栓。
 - 10. 擰緊減壓器螺栓。
 - **11.** 將終端塊蓋板突片插入烘乾機後板的槽位。 用下壓螺栓固定蓋板。



- A. 外部接地導體螺栓
- B. 烘乾機中性地線
- C. 中心終端塊螺栓
- D. 外部終端塊螺栓
- E. 減壓器螺栓
- F. 中性(中心線)
- G. 地線

電源線,

三線電氣連接:

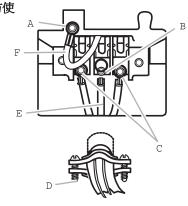


- A. 帶有朝上端的鏟型終端
- B. 環型終端
- C. 中性(白色或中心)
- D. ¾ 吋(19 毫米) 美國安全檢測實驗室 公司 (UL) 認證的減壓器
- E. 中性

三線電源線必須具有三條 10 號銅線,並且與美國電器製造商協會 (NEMA)10-30R 型三線插座匹配。

在地方法規允許將中性接地導線連接至中線的地方使 用本方法:

- 5. 鬆開或取下中心終端塊螺栓。
- **6.** 將電源線的中線(白色或中心)連接到終端塊的中心、銀色終端螺栓下麵。擰緊螺栓。
- 7. 將其他導線連接到外部終端塊螺栓上。 擰緊螺栓。
- 8. 擰緊減壓器螺栓。
- 9. 將終端塊蓋板突片插入烘乾機後板的槽位。用下壓螺栓固定蓋板。

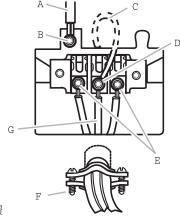


- A. 外部接地導體螺栓
- B. 中心終端塊螺栓
- C. 外部終端塊螺栓
- D. 減壓器螺栓
- E. 中性 (中心線)
- F. 烘乾機中性地線

在地方法規不允許將中性接地導線連接至中線的地方使 用本方法:

- 5. 取下中心終端塊螺栓。
- 6. 從外部接地導體螺栓上取下裝置的中性 地線。將裝置的中性地線和電源線的 中線(白色或中心)連接到終端塊銀 色中心螺栓下麵。擰緊螺栓。
- 7. 將其他導線連接到外部終端塊螺栓上。 擰緊螺栓。
- 8. 擰緊減壓器螺栓。
- 9. 將終端塊蓋板突片插入烘乾機後板的槽位。 用下壓螺栓固定蓋板。
- **10.** 在重新加裝終端蓋板後,將從外部接地導體 螺栓上伸出的單獨接地導線充分接地。

如法規允許,且使用了單獨的地線,茲建議由 一位有資質的電氣安裝人員來確定接地通道 是否充分。



- A. 單獨銅地線
- B. 外部接地導體螺栓
- C. 烘乾機中性地線
- D. 中心終端塊螺栓
- E. 外部終端塊螺栓
- F. 減壓器螺栓
- G. 中性(中心線)

直接導線方法



起火危險

使用10號規格硬質銅線。

使用美國安全檢測實驗室 (UL) 認證的減壓器。

在進行電氣連接前斷開電源。

將中線(白色或中央的導線)連接至中央終端(銀色)上。

地線(綠色或裸露導線)必須連接到綠色接地一端。

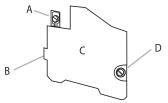
將餘下的2個供電導線連接到剩餘的2個終端(金色)上。 安全地緊固所有電氣連接。

不遵守這些說明,會導致死亡、起火或觸電。

直導線電纜必須與電源線相匹配(四線或三線)且必須是:

- 柔性鎧裝電纜或非金屬性覆蓋銅制電纜(帶地線),有柔性金 屬導管保護。所有載電導線都必須是絕緣的。
- 10 規格硬質銅導線(不得用鋁制導線)。
- 至少5英尺(1.52米)長。

- **1.** 斷開電源。
- 2. 卸下下壓螺栓及終端塊蓋板。

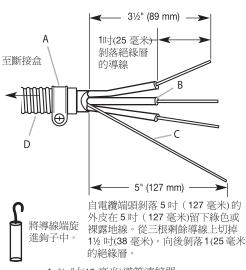


- A. 外部接地導體螺栓
- B. 突片
- C. 終端塊蓋板
- D. 用下壓螺栓固定蓋板。
- 3. 將 ¾ 吋 (19 毫米)導管連接器安裝至終端塊開口下方的孔中。 連接柔性金屬導管並擰緊連接器螺栓。 將直接導線穿過柔性金屬 導管進行安裝。



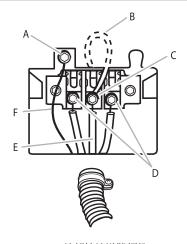
- B. 烘乾機櫃
- C. 連接器螺栓
- 4. 根據您的電氣連接類型,按下列說明完成安裝:
 - 四線(建議的方法)
 - 三線(如不能提供四線)





- 1½ 吋(38 毫米)。向後剝落1(25 毫米)
- A. ¾ 吋(19 毫米)導管連接器
- B. 中性 (白色或中心)
- C. 地線 (綠色或裸露)
- D. 柔性金屬導管中的 10 號規格,帶 地 線的三線

- 5. 取下中心終端塊螺栓。
- 6. 從外部接地導體螺栓上取下裝置的中性 地線。將其擰緊在中心、銀色的終端塊 螺栓下。
- 7. 將直接導線電纜的地線(綠色或裸露) 連接到外部接地導體螺栓上。擰緊螺栓。
- 8. 將直接導線電纜的中性線(白色或中心) 的鉤形端置於終端塊的中心螺栓(朝右 的鉤子)下。將鉤端扣緊。擰緊螺栓。
- 9. 將其他直接導線電纜的鉤形端置於外部 終端塊螺栓(朝右的鉤子)下。將鉤端 扣緊。擰緊螺栓。
- 10. 將終端塊蓋板突片插入烘乾機後板的槽 位中。用下壓螺栓固定蓋板。

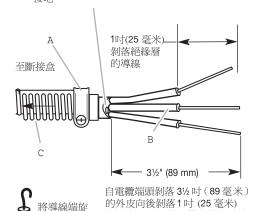


- A. 外部接地導體螺栓
- B. 烘乾機中性地線
- C. 中心終端塊螺栓
- D. 外部終端塊螺栓
- E. 中性(中心線)
- F. 綠色或裸露地線

直接導線,

三線電氣連接:

帶地線的三線:切短綠色或裸露導線。 導線不使用。 通過中性導體將烘乾機 接地。



- A. ¾吋(19 毫米)導管連接器
- B. 中性 (白色或中心)

進鉤子中。

C. 柔性金屬導管中的 10 號規格,帶地線 的三線

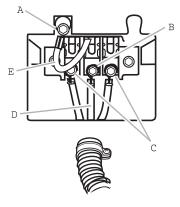
色或裸露的導線。

的絕緣層。 如使用帶地線的三線

電纜,即便有外皮,也要切掉綠

在地方法規允許將中性接地導線連接至中線 的地方使用本方法:

- 5. 鬆開或取下中心終端塊螺栓。
- **6.** 將直接導線電纜的中性線(白色或中心) 的鉤形端置於終端塊的中心螺栓(朝右的 鉤子)下。將鉤端扣緊。擰緊螺栓。
- 7. 將其他直接導線電纜的鉤形端置於外部終端塊螺栓(朝右的鉤子)下。將鉤端扣緊。 擰緊螺栓。
- 8. 將終端塊蓋板突片插入烘乾機後板的槽 位中。用下壓螺栓固定蓋板。

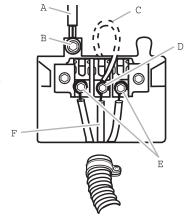


- A. 外部接地導體螺栓
- B. 中心終端塊螺栓
- C. 外部終端塊螺栓
- D. 中性(中心線)
- E. 烘乾機中性地線

在地方法規不允許將中性接地導線連接至中線 的地方使用本方法:

- 5. 取下中心終端塊螺栓。
- 6. 從外部接地導體螺栓上取下裝置的中性 地線。將裝置的中性地線和直接導線電纜的 中線(白色或中心)連接到終端塊銀色中 心螺栓下麵。擰緊螺栓。
- 7. 將其他導線連接到外部終端塊螺栓上。 響緊螺栓。
- 8. 將終端塊蓋板突片插入烘乾機後板的槽位中。用下壓螺栓固定蓋板。
- 9. 在重新加裝終端蓋板後,將從外部接地導 體螺栓上伸出的單獨接地導線充分接地。

如法規允許,且使用了單獨的地線,茲建議由一位有資質的電氣安裝人員來確定接地通道是否充分。



- A. 單獨銅地線
- B. 外部接地導體螺栓
- C. 烘乾機中性地線
- D. 中心終端塊螺栓
- E. 外部終端塊螺栓
- F. 中性 (中心線)

連接通風口

- 1. 使用4英寸(102毫米)的卡子,將通風口連接到烘乾機的排氣出口上。如連接到現有的出口上,一定要確保通風口是清潔的。烘乾機通風口尺寸必須與烘乾機排氣口和排氣口罩內部尺寸相匹配。使用4英寸(102毫米)的卡子確保通風口和排氣口罩之間的牢固連接。
- **2.** 將烘乾機移動到最終位置上。不要擠壓或扭結通風口。確保烘 乾機是水平的。

完成安裝

1. 當烘乾機最終就位時,將水平儀置於烘乾機頂,先進行端對端 的測試,然後再進行前後測試。如烘乾機不成水平擺放,則上 下調節烘乾機的水平腿直至成水平擺放。

- 2. 將烘乾機電源插入或重新接通電源。
- **3.** 檢查烘乾機的運行(由於出廠測試的原因,可能會在計時器上顯示一些累加時間)。

將硬幣插入滑道並慢慢壓入滑道。(操作時間會根據硬幣的每單位數量及使用的計時凸輪的類型累加起來。)按下啓動/重新啓動按鈕。使用一個完整的加熱迴圈(不是空氣迴圈),讓烘乾機運轉至少五分鐘。時間用盡時,烘乾機會停止。

注意:烘乾機運行時,烘乾機門必須關閉。當門打開時,烘乾機會停止,但計時器還會繼續運行。要重新啟動烘乾機,請關閉機門並按下啟動/重新啟動按鈕。

- 4. 如烘乾時間過長,請確保棉絨飾網是清潔的。
- **5.** 現在啟動烘乾機並讓它完成一個完整的熱迴圈 (不是空氣迴圈) 以確保其正常工作。

改裝成 30 或 60 分鐘的計時凸輪

▲ 警告



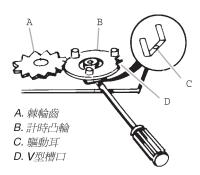
觸電危險

在改裝凸輪前,請斷開電源。

不遵守這些說明可能會導致死亡或觸電。

您可以按如下步驟安裝 30 分鐘或 60 分鐘計時的凸輪 (隨烘乾機一起提供):

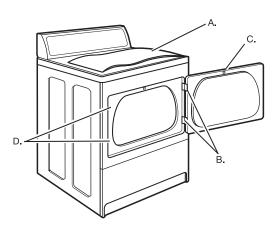
- 1. 拔下烘乾機插銷或斷開電源。
- 2. 開啓儀錶箱。
- 3. 用手轉動計時凸輪,直至V型槽口在棘輪齒下麵與之對齊。



- 4. 在計時器凸輪下接近時鐘軸的地方插入一把窄小的平頭改錐。 慢慢將凸輪翹起並脫離時鐘軸,要確保 V 型槽口與棘輪齒 脫離。
- 5. 將新凸輪(輪軸面朝下)置於時鐘軸上。將時鐘軸平面端與 凸輪孔的平面端對齊。檢查驅動耳是否就位。
- 6. 轉動凸輪直至 V 型槽口與棘輪齒對齊。
- 7. 下壓凸輪使其在電機軸上就位。要確保 V 型槽口脫離棘輪齒。
- 8. 關閉並鎖住儀錶箱。

恢復門旋轉(任選)

如需要,您可以將門旋轉由右側開口改成左側開口。

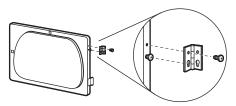


- 1. 將毛巾(A)置於烘乾機的頂部以保護表面。
- 2. 打開烘乾機門。將底部螺栓從帶有鉸鏈的機櫃端 (B) 取下。 在帶有鉸鏈的機櫃端上鬆開(不要取下)頂部螺栓。
- 3. 將機門抬起,直至機櫃中的頂部螺栓處於鉸鏈槽的大部分區域中。將機門向前拉,使其脫離螺栓。將機門(把手端朝上)置於烘乾機的頂部。將機櫃上的頂部鉸鏈螺栓取下。
- 4. 將用於在機門上安裝鉸鏈的螺栓取下。
- 5. 將機門四周的螺栓取下(5個螺栓)。將機門擺放在烘乾機 上的毛巾上面,抓住外門的四邊並輕輕抬起以將其與內門 分開(不要撬開)。不要拉扯機門的密封條或塑膠門鎖。

6. 要確保將紙板間隔物擺放兩門 的中間。將外門板重新加裝到 內門板上,這樣把手就會置於 鉸鏈剛剛被拆除的地方。



7. 將門鉸鏈裝到烘乾機上,這樣較大的孔就會位於鉸鏈的 底部,而鉸鏈插銷就會朝向機門正面。



- 8. 將用於在把手邊安裝 2 個插銷 (D) 的 4 個螺栓取下。使用相同的 4 個螺栓將插銷安裝到另外一邊上。
- 9. 將螺栓插進機櫃左邊的底孔中。將螺栓 擰緊到一半。擺放機門,這樣機門鉸鏈 槽較大的一端就會位於螺栓之上。向上 滑動機門以便螺栓能夠處於鉸鏈曹的 底部。擰緊螺栓。插入並擰緊鉸鏈中的 頂部螺栓。



10. 關閉機門並檢查門鉤是否與閘鎖對齊。

維護說明

維護說明

- ■在每次迴圈後清潔棉絨篩網。
- ■清除積聚的軟棉絨:
 - 從烘乾機櫃內部:

根據烘乾機的使用情況,應該每2年或更頻繁地清除軟棉絨。應由有資質的人員負責清潔工作。

■ 從排氣口:

根據烘乾機的使用情況,應該每2年或更頻繁地清除軟棉絨。

如烘乾機不運轉,應檢查以下事項:

- ■是否連接電源。
- ■斷路開關未跳閘或住宅保險絲未燒斷。
- ■烘乾機門是否已關閉。
- ■控制單元是否被置於運行狀態或 "ON"的位置上。
- ■是否已用力按下啓動按鈕。
- ■對於燃氣烘乾機,檢查供氣切斷閥門是否處於開啓位置。