## Pump Assembly

The pump assembly is driven by a synchronous motor. The motor drives a pump which supplies 100 percent filtered water

Draining is accomplished by using a small separate synchronous drain pump mounted to the side of the sump. The drain pump is connected to the main pump by a small rubber hose. The drain check valve is located at the discharge end of the drain pump. The drain hose is attached by a clamp to the discharge end of the drain pump.

## Heater

Refer to the cycle chart on the reverse side to Voltage checks of the heater should be made in determine when the heater is on during the the dry portion of the service test mode. wash cycle. The heater cycles ON and OFF for brief periods during the drying cycle.

height of 32 inches in order to insure proper

drainage.

## **Standard Dry Air Flow**

The heated, moist air leaving the dishwasher through the console vent causes drier air to be drawn into the unit by way of intake vents located at the bottom of the door.

The water on the dishes is evaporated into drier air and the venting process continues. The heating element is turned ON and OFF during the entire drying cycle.

## **Detergent and Rinse Aid Dispenser**

The detergent and rinse aid dispenser is a one **To replace dispenser:** piece component consisting of a molded detergent cup and a built-in rinse aid dispenser.

The detergent cup has a spring loaded cover and the rinse aid dispenser has a removable cover.

Liquid rinse aid is added to the dispenser up to • rewire actuator. the fill line indicator. The amount of rinse aid released can be adjusted by turning the arrow indicator from one, being the least amount, to four, being the greatest amount.

- shut off electricity to dishwasher,
- remove outer door panel assembly,
- disconnect wiring to the actuator,
- remove the six screws,
- remove the dispenser,
- replace and reinstall screws,

## **Product Specifications**

Electrical The drain hose must have a loop at a *minimum* 

Rating 120	Volts, 60Hz
Separate Circuit15 amp min 20	) amp max.
Motor (Amps)	0.6 - 0.9
Heater Wattage	475 - 630W
Total Amps (load rated)	
TempAssure	135°F ±5°F
(60°C±3°C) [with outer do	
TempBoost	
Heated Wash/He	ated Rinse
Hi-Limit Thermostat 20	00°F (93°C)

### Water Supply

Suggested minimum incoming water
temperature 120°F (49°C)
Pressure (PSI) min./max 20/120
Connection (NPT) <sup>3</sup> / <sub>8</sub> "
Consumption (Normal Cycle)
5.2 - 5.6 U.S. gal
Water valve flow rate (U.S. GPM) 0.9
Water recirculation rate (U.S. GPM)
approx. 5.28
Water fill time

replacing components.

Symptom

Dishwasher will not oper turned on.

Motor hums but will not

Motor trips out on interna overload protector.

Dishwasher runs but will

Detergent cover will not open

Dishwasher will not pum

Dishwasher will not fill v

Dishwasher water siphon

Detergent left in dispense

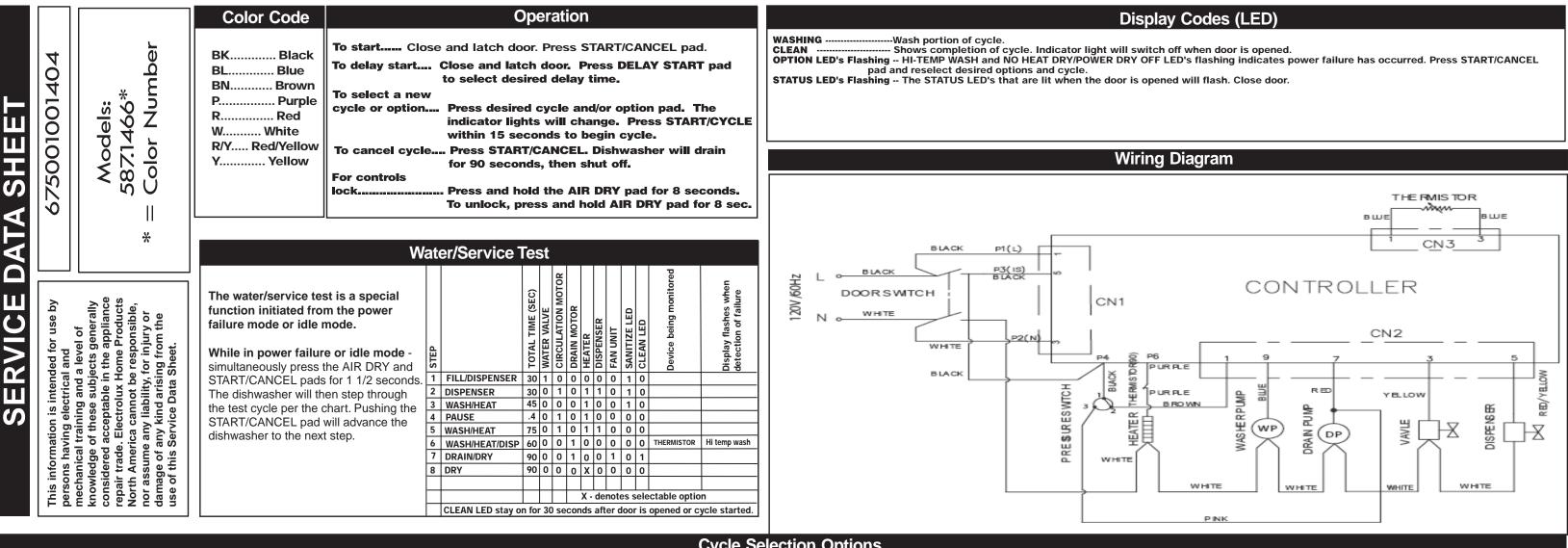
# **Trouble Shooting Tips**

# **AWARNING**

## Personal Injury Hazard

# Always disconnect the dishwasher from the electrical power source before adjusting or

	Check the Following	Remedy				
erate when	<ol> <li>Fuse (blown or tripped).</li> <li>120 VAC supply wiring connection faulty.</li> </ol>	<ol> <li>Replace fuse or reset breaker.</li> <li>Repair or replace wire fasteners at dishwasher junction box.</li> </ol>				
	<ol> <li>Electronic control board defective.</li> <li>No 12 VAC power to control.</li> </ol>	<ol> <li>Replace control board.</li> <li>Replace control board.</li> </ol>				
	5. Motor (inoperative).	5. Replace motor/impeller assembly.				
	6. Door switch (open contacts).	<ol><li>Replace latch assembly.</li></ol>				
	<ol><li>Door latch not making contact with door switch.</li></ol>	7. Replace latch assembly.				
	8. Touch pad circuit defective.	8. Replace console assembly.				
	<ol> <li>No indicator lamps illuminate when START or OPTIONS are pressed.</li> </ol>	9. Replace console assembly.				
t start or run.	1. Motor (bad bearings).	1. Replace motor assembly.				
	2. Motor stuck due to prolonged	2. Rotate motor impeller.				
	non-use.					
nal thermal	1. Improper voltage.	1. Check voltage.				
	<ol> <li>Motor windings shorted.</li> <li>Glass or foreign items in pump.</li> </ol>	<ol> <li>Replace motor/impeller assembly.</li> <li>Clean and clear blockage.</li> </ol>				
ill not heat.	1. Heater element (open).	1. Replace heater element.				
	2. Electronic control board defective.	<ol> <li>Replace control board.</li> <li>Repair or replace.</li> </ol>				
	<ol> <li>Wiring or terminal defective.</li> <li>Hi-Limit thermostat defective.</li> </ol>	4. Replace thermostat.				
t latch or	1. Latch mechanism defective.	1. Replace dispenser.				
	<ol> <li>Electronic control board defective.</li> <li>Wiring or terminal defective.</li> </ol>	<ol> <li>Replace control board.</li> <li>Repair or replace.</li> </ol>				
	4. Broken spring(s).	4. Replace dispenser.				
	5. Defective actuator.	5. Replace dispenser.				
np out.	1. Drain restricted.	1. Clear restrictions.				
•	2. Electronic control board defective.	2. Replace control board.				
	<ol> <li>Defective drain pump.</li> <li>Blocked impeller.</li> </ol>	<ol> <li>Replace pump.</li> <li>Check for blockage, clear.</li> </ol>				
	5. Open windings.	5. Replace pump assembly.				
	6. Wiring or terminal defective.	6. Repair or replace.				
with water.	<ol> <li>Water supply turned off.</li> <li>Defective water inlet fill valve.</li> </ol>	1. Turn water supply on.				
	3. Check fill valve screen for	<ol> <li>Replace water inlet fill valve.</li> <li>Disassemble and clean screen.</li> </ol>				
	obstructions.					
	<ol> <li>Defective float switch.</li> <li>Electronic control board defective.</li> </ol>	<ol> <li>Repair or replace.</li> <li>Replace control board.</li> </ol>				
	<ol> <li>6. Wiring or terminal defective.</li> </ol>	6. Repair or replace.				
	7. Pressure Switch Stuck.	7. Repair or replace.				
onsout.	1. Drain hose (high) loop too low.	1. Repair to proper <b>32-inch minimum</b>				
		height.				
	<ol> <li>Drain line connected to a floor drain not vented.</li> </ol>	2. Install air gap at counter top.				
ser.	1. Detergent allowed to stand too long in dispenser	1. Instruct customer/user.				
	dispenser. 2. Dispenser wet when detergent was	2. Instruct customer/user.				
	added. 3. Detergent cover held closed or blocked	3. Instruct customer/user on proper				
	by large dishes.	loading of dishes.				
	<ol> <li>Improper incoming water temperature to properly dissolve</li> </ol>	<ol> <li>Incoming water temperature of 120°F is required to properly</li> </ol>				
	detergent.	dissolve dishwashing detergents.				
	5. See "Detergent cover will not open."					



## **Cycle Selection Options**

Minutes	5 10	15 20 25	30 35 40	45	50 55 	60 65	70 75 80	3 85 90 95	100 105 110	115 120 125	
Heavy Cycle	Pre-Wash 1	Pre-Wash 2		Main Wash		Rinse 1	Fin	al Rinse	Dry		
Water Valve	1	1	8			8	1				For all cycles the s
Wash Motor				_							wash steps may r
Drain Motor	9 8				l.	a 🛛 🗖				1	shown as need
Heater										Z	temperatures. Typ
Dispenser			2								
Normal	Pre-Wash 1	Main Was	h	Rinse 1	Fin	al Rinse		Dry			
Water Valve	1			8	8						
Wash Motor						_					cle, not shown due to
Drain Motor					2		8				ting of a 12 minute pr
Heater								and and		rinse	, an 18.5 minute fina
Dispenser		2									
China	Pre-Wash 1	Main Wash		Final R	inse		Dry			Energy Saver	Pre-Wash 1
Water Valve	1	9								Water Valve	8 8
Wash Motor										Wash Motor	
Drain Motor			E.		5			4		Drain Motor	<b>2</b>
Heater		1						]		Heater	
Dispenser		2		2				]		Dispenser	
Minutes	5 10	15 20 25 3	0 35 40	45 50	55 60	0 65	70 75 80	Wash Dye	le 2010/215	Minutes	5 10

equence is fixed. Heated un longer or shorter than ed to achieve set point oical run times are shown.

Minutes	5 10 15 20 3	25
Rinse Only	Pre-wash 1 Pre-wash 2	
Water Valve	8 8	
Wash Motor		
Drain Motor		
Heater		
Dispenser		

space restrictions, is typically an 85 minute e-wash, a 25 minute main wash, a 7 minute rinse and a 22.5 minute dry period.

